COMPETENCY STANDARDS

BOAT BUILDING (Composite Materials) LEVEL II



MARITIME SECTOR

TECHNICAL EDUCATION AND SKILLS DEVELOPMENT AUTHORITY East Service Road, South Luzon Expressway (SLEX), Taguig City, Metro Manila

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MARITIME SECTOR

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BOAT BUILDING (Composite Materials) LEVEL II

SECTION 1 BOAT BUILDING (COMPOSITE MATERIALS) LEVEL II

The **BOAT BUILDING (Composite Materials)** Qualification consists of competencies that a person must achieve to construct a boat: mold for hull and structure, application of paint, installation of navigational equipment, communication, propulsion and electrical wirings including testing and commissioning.

The units of competency comprising this qualification include the following:

CODE NO. BASIC COMPETENCIES

- 400311210 Participate in workplace communication
- 400311211 Work in a team environment
- 400311212 Solve/address general workplace problems
- 400311213 Develop career and life decisions
- 400311214 Contribute to workplace innovation
- 400311215 Present relevant information
- 400311216 Practice occupational safety and health policies and procedures
- 400311217 Exercise efficient and effective sustainable practices in the workplace
- 400311218 Practice entrepreneurial skills in the workplace

CODE NO. COMMON COMPETENCIES

MEE722201	Apply Safety Practices
MEE721202	Interpret Drawings and Sketches
MEE721203	Perform industry calculations
MEE721204	Contribute to Quality System
MEE721206	Use Hand Tools

CODE NO. CORE COMPETENCIES

MTMXXXXXX	Prepare materials, tools and equipment
MTMXXXXXX	Construct mold for hull and structures including boat out fittings
MTMXXXXXX	Compound and apply composite materials to form hull and structure
MTMXXXXXX	Unplug mold from hull and structure
MTMXXXXXX	Apply paint in hull and structure
MTMXXXXX	Install navigation equipment, communication, propulsion and electrical wirings
MTMXXXXXX	Conduct trial and commissioning

A person who has achieved this Qualification is competent to be a -

- Boat Fitter
- Boat Laminator
- Boat Painter
- □ Mold builder

SECTION 2 COMPETENCY STANDARDS

This section gives the details of the contents of the basic, common and core units of competency required in **BOAT BUILDING (Composite Materials) LEVEL II.**

BASIC COMPETENCIES

UNIT OF COMPETENCY : PARTICIPATE IN WORKPLACE COMMUNICATION

UNIT CODE : 400311210

UNIT DESCRIPTOR

: This unit covers the knowledge, skills and attitudes required to gather, interpret and convey information in response to workplace requirements.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Obtain and convey workplace information	 1.1 Specific and relevant information is accessed from <i>appropriate sources</i> 1.2 Effective questioning, active listening and speaking skills are used to gather and convey information 1.3 Appropriate <i>medium</i> is used to transfer information and ideas 1.4 Appropriate non- verbal communication is used 1.5 Appropriate lines of communication with supervisors and colleagues are identified and followed 	 1.1 Effective verbal and nonverbal communication 1.2 Different modes of communication 1.3 Medium of communication in the workplace 1.4 Organizational policies 1.5 Communication procedures and systems 1.6 Lines of Communication 1.7 Technology relevant to the enterprise and the individual's work responsibilities 1.8 Workplace etiquette 	 1.1 Following simple spoken language 1.2 Performing routine workplace duties following simple written notices 1.3 Participating in workplace meetings and discussions 1.4 Preparing work- related documents 1.5 Estimating, calculating and recording routine workplace measures 1.6 Relating/ Interacting with people of various levels in the workplace 1.7 Gathering and providing basic information in response to workplace requirements

	 1.6 Defined workplace procedures for the location and <i>storage</i> of information are used. 1.7 Personal interaction is carried out clearly and concisely 		 1.8 Basic business writing skills 19 Interpersonal skills in the workplace 2.0 Active-listening skills
2. Perform duties following workplace instructions	 2.1 Written notices and instructions are read and interpreted in accordance with organizational guidelines 2.2 Routine written instruction are followed based on established procedures 2.3 Feedback is given to workplace supervisor based instructions/ information received 2.4 Workplace interactions are conducted in a courteous manner 2.5 Where necessary, clarifications about routine workplace procedures and matters concerning conditions of employment are sought and asked from appropriate sources 2.6 Meetings outcomes are interpreted and implemented 	 2.1 Effective verbal and non-verbal communication 2.2 Different modes of communication 2.3 Medium of communication in the workplace 2.4 Organizational/ Workplace policies 2.5 Communication procedures and systems 2.6 Lines of communication 2.7 Technology relevant to the enterprise and the individual's work responsibilities 2.8 Effective questioning techniques (clarifying and probing) 2.9 Workplace etiquette 	 2.1 Following simple spoken instructions 2.2 Performing routine workplace duties following simple written notices 2.3 Participating in workplace meetings and discussions 2.4 Completing work- related documents 2.5 Estimating, calculating and recording routine workplace measures 2.6 Relating/ Responding to people of various levels in the workplace 2.7 Gathering and providing information in response to workplace requirements 2.8 Basic questioning/querying 2.9 Skills in reading for information 2.10 Skills in locating

PERFORMANCE CRITERIA	REQUIRED	REQUIRED
Italicized terms are	KNOWLEDGE	SKILLS
elaborated in the		
Range of Variables		
 1 Range of <i>forms</i> relating to conditions of employment are completed accurately and legibly. 2 Workplace data is recorded on standard workplace forms and documents. 3 Errors in recording information on forms/ documents are identified and acted upon. 4 Reporting requirements to supervisor are completed according to organizational quidelines 	 3.1 Effective verbal and non-verbal communication 3.2 Different modes of communication 3.3 Workplace forms and documents 3.4 Organizational/ Workplace policies 3.5 Communication procedures and systems 3.6 Technology relevant to the enterprise and the individual's work responsibilities. 	 3.1 Completing work- related documents 3.2 Applying operations of addition, subtraction, division and multiplication 3.3 Gathering and providing information in response to workplace requirements 3.4 Effective record keeping skills
	 CRITERIA Italicized terms are elaborated in the Range of Variables 1 Range of forms relating to conditions of employment are completed accurately and legibly. 2 Workplace data is recorded on standard workplace forms and documents. 3 Errors in recording information on forms/ documents are identified and acted upon. 4 Reporting requirements to supervisor are completed according to organizational guidelines. 	CRITERIAREQUIREDItalicized terms are elaborated in the Range of VariablesREQUIRED KNOWLEDGE1 Range of forms relating to conditions of employment are completed accurately and legibly.3.1 Effective verbal and non-verbal communication2 Workplace data is recorded on standard workplace forms and documents.3.4 Organizational/ Workplace policies3 Errors in recording information on forms/ documents are identified and acted upon.3.6 Technology relevant to the enterprise and the individual's work responsibilities.

VARIABLE	RANGE
1. Appropriate sources	May include: 1.1. Team members 1.1. Supervisor/Department Head 1.2. Suppliers 1.3. Trade personnel 1.4. Local government 1.5. Industry bodies
2. Medium	May include: 2.1. Memorandum 2.2. Circular 2.3. Notice 2.4. Information dissemination 2.5. Follow-up or verbal instructions 2.6. Face-to-face communication 2.7. Electronic media (disk files, cyberspace)
3. Storage	May include: 3.1. Manual filing system 3.2. Computer-based filing system
4. Workplace interactions	 May include: 4.1. Face-to-face 4.2. Telephone 4.3. Electronic and two-way radio 4.4. Written including electronic means, memos, instruction and forms 4.5. Non-verbal including gestures, signals, signs and diagrams
5. Forms	May include: 5.1. HR/Personnel forms, telephone message forms, safety reports

1.	Critical aspects of Competency	 Assessment requires evidence that the candidate: 1.1. Prepared written communication following standard format of the organization 1.2. Accessed information using workplace communication equipment/systems 1.3. Made use of relevant terms as an aid to transfer information effectively 1.4. Conveyed information effectively adopting formal or informal communication
2.	Resource Implications	The following resources should be provided: 2.1. Fax machine 2.2. Telephone 2.3. Notebook 2.4. Writing materials 2.5. Computer with Internet connection
3.	Methods of Assessment	Competency in this unit may be assessed through: 3.1. Demonstration with oral questioning 3.2. Interview 3.3. Written test 3.4. Third-party report
4.	Context for Assessment	4.1. Competency may be assessed individually in the actual workplace or through an accredited institution

UNIT OF COMPETENCY: WORK IN A TEAM ENVIRONMENT

UNIT CODE : 400311211

UNIT DESCRIPTOR : This unit covers the skills, knowledge and attitudes to identify one's roles and responsibilities as a member of a team.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Describe team role and scope	 1.1 The role and objective of the team is identified from available sources of information 1.2 Team parameters, reporting relationships and responsibilities are identified from team discussions and appropriate external sources 	1.1 Group structure1.2 Group development1.3 Sources of information	 1.1 Communicatin g with others, appropriately consistent with the culture of the workplace 1.2 Developing ways in improving work structure and performing respective roles in the group or organization
2. Identify one's role and responsibility within a team	 2.1 Individual roles and responsibilities within the team environment are identified. 2.2 Roles and objectives of the team is identified from available sources of <i>information.</i> 2.3 Team parameters, reporting relationships and responsibilities are identified based on team discussions and appropriate external sources. 	 2.1 Team roles and objectives 2.2 Team structure and parameters 2.3 Team development 2.4 Sources of information 	 2.1 Communicating with others, appropriately consistent with the culture of the workplace 2.2 Developing ways in improving work structure and performing respective roles in the group or organization

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the		REQUIRED KNOWLEDGE	REQUIRED SKILLS
3. Work as a team member	Range of Variables3.1 Effective and appropriate forms of communications are used and interactions undertaken with team members based on company practices.3.2 Effective and appropriate contributions made to complement team activities 	3.1 3.2 3.3 3.4 3.5 3.6 3.7	Communication Process Workplace communication protocol Team planning and decision making Team thinking Team roles Process of team development Workplace context	 3.1 Communicating appropriately, consistent with the culture of the workplace 3.2 Interacting effectively with others 3.3 Deciding as an individual and as a group using group think strategies and techniques 3.4 Contributing to Resolution of issues and concerns

VARIABLE	RANGE
1. Role and objective	May include:
of team	1.1. Work activities in a team environment with
	enterprise or specific sector
	1.2. Limited discretion, initiative and judgement
	maybe demonstrated on the job, either
	individually or in a team environment
2. Sources of	May include:
information	2.1. Standard operating and/or other workplace
	procedures
	2.2. Job procedures
	2.3. Machine/equipment manufacturer's
	specifications and instructions
	2.4. Organizational or external personnel
	2.5. Client/supplier instructions
	2.6. Quality standards
	2.7. OHS and environmental standards
3. Workplace context	May include:
	3.1. Work procedures and practices
	3.2. Conditions of work environments
	3.3. Legislation and industrial agreements
	3.4. Standard work practice including the storage, safe handling and disposal of chemicals
	3.5. Safety, environmental, housekeeping and quality guidelines

1.	1. Critical aspects of		ssment requires evidence that the candidate:
	Competency	1.1.	Worked in a team to complete workplace activity
		1.2.	Worked effectively with others
		1.3.	Conveyed information in written or oral form
		1.4.	Selected and used appropriate workplace language
		1.5.	Followed designated work plan for the job
2.	Resource	The f	ollowing resources should be provided:
	Implications	2.1.	Access to relevant workplace or appropriately
			simulated environment where assessment can take
			place
		2.2.	Materials relevant to the proposed activity or tasks
3.	Methods of	Com	petency in this unit may be assessed through:
	Assessment	3.1.	Role play involving the participation of individual
			member to the attainment of organizational goal
		3.3.	Case studies and scenarios as a basis for discussion
			of issues and strategies in teamwork
		3.4	Socio-drama and socio-metric methods
		3.5	Sensitivity techniques
		3.6	Written Test
4.	Context for	4.1.	Competency may be assessed in workplace or in a
	Assessment		simulated workplace setting
		4.2.	Assessment shall be observed while task are being undertaken whether individually or in group

UNIT OF COMPETENCY : SOLVE/ADDRESS GENERAL WORKPLACE PROBLEMS

UNIT CODE : 400311212

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes required to apply problem-solving techniques to determine the origin of problems and plan for their resolution. It also includes addressing procedural problems through documentation, and referral.

		REQUIRED	REQUIRED
ELEMENTS	Italicized terms are	KNOWLEDGE	SKILLS
	elaborated in the		••••=••
	Range of Variables		
1. Identify routine problems	 1.1 Routine problems or procedural problem areas are identified 1.2 Problems to be investigated are defined and determined 1.3 Current conditions of the problem are identified and documented 	 1.1 Current industry hardware and software products and services 1.2 Industry maintenance, service and helpdesk practices, processes and procedures 1.3 Industry standard diagnostic tools 1.4 Malfunctions and resolutions 	 1.1 Identifying current industry hardware and software products and services 1.2 Identifying current industry maintenance, services and helpdesk practices, processes and procedures. 1.3 Identifying current industry standard diagnostic tools 1.4 Describing common malfunctions and resolutions. 1.5 Determining the root cause of a routine malfunction

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Look for solutions to routine problems	 2.1 Potential solutions to problem are identified 2.2 Recommendations about possible solutions are developed, <i>documented</i>, ranked and presented to <i>appropriate person</i> for decision. 	 2.1 Current industry hardware and software products and services 2.2 Industry service and helpdesk practices, processes and procedures 2.3 Operating systems 2.4 Industry standard diagnostic tools 2.5 Malfunctions and resolutions. 2.6 Root cause analysis 	 2.1 Identifying current industry hardware and software products and services 2.2 Identifying services and helpdesk practices, processes and procedures. 2.3 Identifying operating system 2.4 Identifying current industry standard diagnostic tools 2.5 Describing common malfunctions and resolutions. 2.6 Determining the root cause of a routine malfunction
3. Recommend solutions to problems	 3.1 Implementation of solutions are <i>planned</i> 3.2 Evaluation of implemented solutions are planned 3.3 Recommended solutions are documented and submit to appropriate person for confirmation 	3.1 Standard procedures3.2 Documentation produce	 3.1 Producing documentation that recommends solutions to problems 3.2 Following established procedures

VARIABLE	RANGE	
1. Problems/Procedural Problem	 May include: 1.1 Routine/non – routine processes and quality problems 1.2 Equipment selection, availability and failure 1.3 Teamwork and work allocation problem 1.4 Safety and emergency situations and incidents 1.5 Work-related problems outside of own work area 	
2. Appropriate person	May include: 2.1 Supervisor or manager 2.2 Peers/work colleagues 2.3 Other members of the organization	
3. Document	May include: 3.1 Electronic mail 3.2 Briefing notes 3.3 Written report 3.4 Evaluation report	
4. Plan	 May include: 4.1 Priority requirements 4.2 Co-ordination and feedback requirements 4.3 Safety requirements 4.4 Risk assessment 4.5 Environmental requirements 	

1.	Critical aspects of Competency	 Assessment requires evidence that the candidate: 1.1 Determined the root cause of a routine problem 1.2 Identified solutions to procedural problems. 1.3 Produced documentation that recommends solutions to problems. 1.4 Followed established procedures. 1.5 Referred unresolved problems to support persons.
2.	Resource Implications	2.1. Assessment will require access to a workplace over an extended period, or a suitable method of gathering evidence of operating ability over a range of situations.
3.	Methods of Assessment	Competency in this unit may be assessed through: 3.1 Case Formulation 3.2 Life Narrative Inquiry 3.3 Standardized test The unit will be assessed in a holistic manner as is practical and may be integrated with the assessment of other relevant units of competency. Assessment will occur over a range of situations, which will include disruptions to normal, smooth operation. Simulation may be required to allow for timely assessment of parts of this unit of competency. Simulation should be based on the actual workplace and will include walk through of the relevant competency components.
4.	Context for Assessment	4.1 Competency may be assessed individually in the actual workplace or simulation environment in TESDA accredited institutions.

UNIT OF COMPETENCY : DEVELOP CAREER AND LIFE DECISIONS

UNIT CODE : 400311213

UNIT DESCRIPTOR : This unit covers the knowledge, skills, and attitudes in managing one's emotions, developing reflective practice, and boosting self-confidence and developing self-regulation.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Manage one's emotion	 1.1 Self-management strategies are identified 1.2 Skills to work independently and to show initiative, to be conscientious, and persevering in the face of setbacks and frustrations are developed. 1.3 Techniques for effectively handling negative emotions and unpleasant situation in the workplace are examined. 	 1.1 Self- management strategies that assist in regulating behavior and achieving personal and learning goals (e.g. Nine self- management strategies according to Robert Kelley) 1.2 Enablers and barriers in achieving personal and career goals. 1.3 Techniques in handling negative emotions and unpleasant situation in the workplace such as frustration, anger, worry, anxiety, etc. 	 1.1 Managing properly, one's emotions and recognizing situations that cannot be changed and accept them and remain professional 1.2 Developing self- discipline, working independently and showing initiative to achieve personal and career goals 1.3 Showing confidence, and resilience in the face of setbacks and frustrations and other negative emotions and unpleasant situations in the workplace

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Develop reflective practice	 2.1 Personal strengths and achievements, based on self- assessment strategies and teacher feedback are contemplated. 2.2 Progress when seeking and responding to feedback from teachers to assist them in consolidating strengths, addressing weaknesses and fulfilling their potential are monitored. 2.3 Outcomes of personal and academic challenges by reflecting on previous problem solving and decision making strategies and feedback from peers and teachers are predicted 	 2.1 Basic SWOT analysis 2.2 Strategies to improve one's attitude in the workplace 2.3 Gibbs' Reflective Cycle/Model (Description, Feelings, Evaluation, Analysis, Conclusion, and Action plan) 	 2.1 Using the basic SWOT analysis as self- assessment strategy 2.2 Developing reflective practice through realization of limitations, likes/ dislikes; through showing of self- confidence 2.3 Demonstrating self-acceptance and being able to accept challenges
3. Boost self- confidence and develop self- regulation	 3.1 Efforts for continuous self-improvement are demonstrated 3.2 Counter-productive tendencies at work are eliminated 3.3 Positive outlook in life are maintained. 	 3.1 Four components of self-regulation based on Self-Regulation Theory (SRT) 3.2 Personality development concepts 3.3 Self-help concepts (e. g., 7 Habits by Stephen Covey, transactional analysis, psycho- spiritual concepts) 	 3.1 Performing effective communication skills – reading, writing, conversing skills 3.2 Showing affective skills – flexibility, adaptability, etc. 3.3 Self-assessment for determining one's strengths and weaknesses

VARIABLE	RANGE
1. Self-management	May include:
strategies	1.1 Seeking assistance in the form of job coaching or mentoring
	1.2 Continuing dialogue to tackle workplace grievances
	1.3 Collective negotiation/bargaining for better working conditions
	1.4 Share your goals to improve with a trusted co-worker or supervisor
	1.5 Make a negativity log of every instance when you catch yourself complaining to others
	1.6 Make lists and schedules for necessary activities
2. Unpleasant	May include:
situation	2.1 Job burn-out
	2.2 Drug dependence
	2.3 Sulking

1.	Critical aspects of Competency	 Assessment requires evidence that the candidate: 1.1. Express emotions appropriately 1.2. Work independently and show initiative 1.3. Consistently demonstrate self-confidence and self-discipline
2.	Resource Implications	The following resources should be provided: 2.1. Access to workplace and resource s 2.2. Case studies
3.	Methods of Assessment	 Competency in this unit may be assessed through: 3.1. Demonstration or simulation with oral questioning 3.2. Case problems involving work improvement and sustainability issues 3.3. Third-party report
4.	Context for Assessment	4.1. Competency assessment may occur in workplace or any appropriately simulated environment

UNIT OF COMPETENCY

: CONTRIBUTE TO WORKPLACE INNOVATION

UNIT CODE

: 400311214

UNIT DESCRIPTOR

: This unit covers the knowledge, skills and attitudes required to make a pro-active and positive contribution to workplace innovation.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Identify opportunities to do things better	 1.1 Opportunities for improvement are identified proactively in own area of work. 1.2 Information are gathered and reviewed which may be relevant to ideas and which might assist in gaining support for idea. 	 1.1 Roles of individuals in suggesting and making improvements. 1.2 Positive impacts and challenges in innovation. 1.3 Types of changes and responsibility. 1.4 Seven habits of highly effective people. 	 1.1 Identifying opportunities to improve and to do things better. Involvement. 1.2 Identifying the positive impacts and the challenges of change and innovation. 1.3 Identifying examples of the types of changes that are within and outside own scope of responsibility
2. Discuss and develop ideas with others	 2.1 People who could provide input to ideas for improvements are identified. 2.2 Ways of approaching people to begin sharing ideas are selected. 2.3 Meeting is set with relevant people. 2.4 Ideas for follow up are review and selected based on feedback. 2.5 Critical inquiry method is used to discuss and develop ideas with others. 	 2.1 Roles of individuals in suggesting and making improvements. 2.2 Positive impacts and challenges in innovation. 2.3 Types of changes and responsibility. 2.4 Seven habits of highly effective people. 	 2.1 Identifying opportunities to improve and to do things better. Involvement. 2.2 Identifying the positive impacts and the challenges of change and innovation. 2.3 Providing examples of the types of changes that are within and outside own scope of responsibility 2.4 Communicating ideas for change through small group discussions and meetings

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
3. Integrate ideas for change in the workplace	 3.1 Critical inquiry method is used to integrate different ideas for change of key people. 3.2 Summarizing, analyzing and generalizing skills are used to extract salient points in the pool of ideas. 3.3 <i>Reporting skills</i> are likewise used to communicate results. 3.4 <i>Current Issues and concerns</i> on the systems, processes and procedures, as well as the need for simple innovative practices are identified. 	 3.1 Roles of individuals in suggesting and making improvements. 3.2 Positive impacts and challenges in innovation. 3.3 Types of changes and responsibility. 3.4 Seven habits of highly effective people. 3.5 Basic research skills. 	 3.1 Identifying opportunities to improve and to do things better. Involvement. 3.2 Identifying the positive impacts and the challenges of change and innovation. 3.3 Providing examples of the types of changes that are within and outside own scope of responsibility. 3.4 Communicating ideas for change through small group discussions and meetings. 3.5 Demonstrating skills in analysis and interpretation of data.

VARIABLE	RANGE
1. Innovative practices	 May include: 1.1 Self-directed support 1.2 Community based services 1.3 Working within a collaborative arrangement 1.4 Making scope of work more efficient
2. Innovation	May include: 2.1 New ideas 2.2 Original ideas 2.3 Different ideas 2.4 Methods or tools

1. Critical aspects of	Assessment requires evidence that the candidate:	
Competency	1.1 Identified need for innovation in the area of work	
	1.2 Recognized innovative and creative ideas	
	1.3 Pursed agreement for flexible and innovative ways of	
	working	
	1.4 Supported individuals and people to access flexible and	
	innovative ways of working	
2. Resource	Specific resources for assessment	
Implications	2.1. Evidence of competent performance should be obtained by	
	observing an individual in an information management role	
	within the workplace or operational or simulated	
	environment.	
3. Methods of	Competency in this unit may be assessed through:	
Assessment	3.1. Written Test	
	3.2. Interview	
	The unit will be assessed in a holistic manner as is practical	
	and may be integrated with the assessment of other	
	relevant units of competency. Assessment will occur over a	
	range of situations, which will include disruptions to normal,	
	smooth operation. Simulation may be required to allow for	
	timely assessment of parts of this unit of competency.	
	Simulation should be based on the actual workplace and will	
	include walk through of the relevant competency	
	components.	
4. Context for	4.1 Competency may be assessed individually in the actual	
Assessment	workplace or simulation environment in TESDA accredited	
	Institutions	

UNIT OF COMPETENCY : PRESENT RELEVANT INFORMATION

UNIT CODE : 400311215

UNIT DESCRIPTOR : This unit of covers the knowledge, skills and attitudes required to present data/information appropriately.

	PERFORMANCE		
ELEMENTS	CRITERIA	REQUIRED	REQUIRED
	<i>Italicized terms</i> are	KNOWLEDGE	SKILLS
	elaborated in the Range		
	of Variables		
1. Gather data/ information	 1.1 Evidence, facts and information are collected 1.2 Evaluation, terms of reference and conditions are reviewed to determine whether data/information falls within project scope 	 1.1 Organisational protocols 1.2 Confidentiality 1.3 Accuracy 1.4 Business mathematics and statistics 1.5 Data analysis techniques/proced ures 1.6 Reporting requirements to a 	 1.1 Describing organisational protocols relating to client liaison 1.2 Protecting confidentiality 1.3 Describing accuracy 1.4 Computing business mathematics and statistics
		 range of audiences 1.7 Legislation, policy and procedures relating to the conduct of evaluations 1.8 Organisational values, ethics and codes of conduct 	 1.5 Describing data analysis techniques/ procedures 1.6 Reporting requirements to a range of audiences 1.7 Stating legislation, policy and procedures relating to the conduct of evaluations 1.8 Stating organisational values, ethics and codes of conduct

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Assess gathered data/ information	 2.1 Validity of data/ information is assessed 2.2 Analysis techniques are applied to assess data/ information. 2.3 Trends and anomalies are identified 2.4 Data analysis techniques and procedures are documented 2.5 Recommendations are made on areas of possible improvement. 	 2.1 Business mathematics and statistics 2.2 Data analysis techniques/ procedures 2.3 Reporting requirements to a range of audiences 2.4 Legislation, policy and procedures relating to the conduct of evaluations 2.5 Organisational values, ethics and codes of conduct 	 2.1 Computing business mathematics and statistics 2.2 Describing data analysis techniques/ procedures 2.3 Reporting requirements to a range of audiences 2.4 Stating legislation, policy and procedures relating to the conduct of evaluations 2.5 Stating organisational values, ethics and codes of conduct

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
3. Record and present information	 3.1 Studied data/information are recorded. 3.2 Recommendations are analysed for action to ensure they are compatible with the project's scope and terms of reference. 3.3 Interim and final reports are analysed and outcomes are compared to the criteria established at the outset. 3.4 Findings are presented to stakeholders. 	 3.1 Data analysis techniques/ procedures 3.2 Reporting requirements to range of audiend 3.3 Legislation, polid and procedures relating to the conduct of evaluations 3.4 Organisational values, ethics ar codes of conduct 	 3.1 Describing data analysis techniques/ procedures a 3.2 Reporting requirements to a range of audiences 3.3 Stating legislation, policy and procedures relating to the conduct of evaluations 3.4 Stating organisational values, ethics and codes of conduct practices

VARIABLE	RANGE
1. Data analysis techniques	May include: 1.1. Domain analysis 1.2. Content analysis 1.3. Comparison technique

1.	Critical aspects of Competency	Assessment requires evidence that the candidate: 1.1. Determine data / information 1.2. Studied and applied gathered data/information 1.3. Recorded and studied studies data/information These aspects may be best assessed using a range of scenarios what ifs as a stimulus with a walk through forming part of the response. These assessment activities should include a range of problems, including new, unusual and improbable situations that may have happened.
2.	Resource Implications	Specific resources for assessment 2.1. Evidence of competent performance should be obtained by observing an individual in an information management role within the workplace or operational or simulated environment.
3.	Methods of Assessment	Competency in this unit may be assessed through: 31.1. Written Test 31.2. Interview 31.3. Portfolio The unit will be assessed in a holistic manner as is practical and may be integrated with the assessment of other relevant units of competency. Assessment will occur over a range of situations, which will include disruptions to normal, smooth operation. Simulation may be required to allow for timely assessment of parts of this unit of competency. Simulation should be based on the actual workplace and will include walk through of the relevant competency components.
4.	Context for Assessment	4.1. In all workplace, it may be appropriate to assess this unit concurrently with relevant teamwork or operation units.

UNIT OF COMPETENCY: PRACTICE OCCUPATIONAL SAFETY AND HEALTH POLICIES AND PROCEDURES

- UNIT CODE : 400311216
- **UNIT DESCRIPTOR** : This unit covers the knowledge, skills and attitudes required to identify OSH compliance requirements, prepare OSH requirements for compliance, perform tasks in accordance with relevant OSH policies and procedures.

ELEMENTS Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
 Identify OSH compliance requirements 1.1 Relevant OSH requirements, regulations, policies and procedures are identified in accordance with workplace policies and procedures. 1.2 OSH activity non-conformities are conveyed to appropriate personnel. 1.3 OSH preventive and control requirements are identified in accordance with OSH work policies and procedures. 	 1.1. OSH preventive and control requirements 1.2. Hierarchy of Controls 1.3. Hazard Prevention and Control 1.4. General OSH principles 1.5. Work standards and procedures 1.6. Safe handling procedures of tools, equipment and materials 1.7. Standard emergency plan and procedures in the workplace 	 1.1. Communication skills 1.2. Interpersonal skills 1.3. Critical thinking skills 1.4. Observation skills

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are	REQUIRED KNOWLEDGE	REQUIRED SKILLS
	elaborated in the Range of Variables		
2. Prepare OSH requirements for compliance	 2.1 OSH work activity material, tools and equipment requirements are identified in accordance with workplace policies and procedures. 2.2 Required OSH materials, tools and equipment are acquired in accordance with workplace policies and procedures. 2.3 Required OSH materials, tools and equipment are arranged/ placed in accordance with OSH work standards. 	 2.1 Resources necessary to execute hierarchy of controls 2.2 General OSH principles 2.3 Work standards and procedures 2.4 Safe handling procedures of tools, equipment and materials 2.5 Different OSH control measures 	 2.1 Communication skills 2.2 Estimation skills 2.3 Interpersonal skills 2.4 Critical thinking skills 2.5 Observation skills 2.6 Material, tool and equipment identification skills
3. Perform tasks in accordance with relevant OSH policies and procedures	 3.1 Relevant OSH work procedures are identified in accordance with workplace policies and procedures. 3.2 Work Activities are executed in accordance with OSH work standards. 3.3 Non-compliance work activities are reported to appropriate personnel. 	 3.1 OSH work standards 3.2 Industry related work activities 3.3 General OSH principles 3.4 OSH Violations Non-compliance work activities 	 3.1 Communication skills 3.3 Interpersonal skills 3.4 Troubleshooting skills 3.5 Critical thinking skills 3.6 Observation skills

VARIABLE	RANGE
1. OSH	May include:
Requirements,	1.1 Clean Air Act
Regulations,	1.2 Building code
Policies and	1.3 National Electrical and Fire Safety Codes
Procedures	1.4 Waste management statutes and rules
	1.5 Permit to Operate
	1.6 Philippine Occupational Safety and Health Standards
	1.7 Department Order No. 13 (Construction Safety and Health)
	1.8 ECC regulations
2. Appropriate	May include:
Personnel	2.1 Manager
	2.2 Safety Officer
	2.3 EHS Offices
	2.4 Supervisors
	2.5 Team Leaders
	2.6 Administrators
	2.7 Stakeholders
	2.8 Government Official
	2.9 Key Personnel
	2.10 Specialists
2 OSH Droventive	2.11 Himself
3. USH Preventive	2.1 Resources needed for removing bezord effectively
Requirements	3.2 Resources needed for substitution or replacement
Requirements	3.3 Resources needed to establishing engineering controls
	3.4 Resources needed for enforcing administrative controls
	3.5 Personal Protective equipment
4. Non-OSH	May include non-compliance or observance of the following
Compliance Work	safety measures:
Activities	4.1 Violations that may lead to serious physical harm or death
	4.2 Fall Protection
	4.3 Hazard Communication
	4.4 Respiratory Protection
	4.5 Power Industrial Trucks
	4.6 Lockout/Tag-out
	4.7 Working at heights (use of ladder, scaffolding)
	4.8 Electrical Wiring Methods
	4.9 Machine Guarding
	4.10 Electrical General Requirements
	4.11 Asbestos work requirements
	4.12 Excavations work requirements

1. Critical aspects of Competency	 Assessment requires evidence that the candidate: 1.1. Convey OSH work non-conformities to appropriate personnel 1.2. Identify OSH preventive and control requirements in accordance with OSH work policies and procedures 1.3. Identify OSH work activity material, tools and equipment requirements in accordance with workplace policies and procedures 1.4. Arrange/Place required OSH materials, tools and equipment in accordance with OSH work standards 1.5. Execute work activities in accordance with OSH work standards 1.6. Report OSH activity non-compliance work activities to appropriate personnel
2. Resource Implications	The following resources should be provided:2.1 Facilities, materials tools and equipment necessary for the activity
3. Methods of Assessment	Competency in this unit may be assessed through: 3.1 Observation/Demonstration with oral questioning 3.2 Third party report
4. Context for Assessment	4.1 Competency may be assessed in the work place or in a simulated work place setting

UNIT OF COMPETENCY : EXERCISE EFFICIENT AND EFFECTIVE SUSTAINABLE PRACTICES IN THE WORKPLACE

UNIT CODE : 400311217

UNIT DESCRIPTOR : This unit covers knowledge, skills and attitude to identify the efficiency and effectiveness of resource utilization, determine causes of inefficiency and/or ineffectiveness of resource utilization and Convey inefficient and ineffective environmental practices.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Identify the efficiency and effectiveness of resource utilization	 1.1 Required resource utilization in the workplace is measured using appropriate techniques 1.2 Data are recorded in accordance with workplace protocol 1.3 Recorded data are compared to determine the efficiency and effectiveness of resource utilization according to established environmental work procedures. 	 1.1 Importance of Environmental Literacy 1.2 Environmental Work Procedures 1.3 Waste Minimization 1.4 Efficient Energy Consumptions 	1.1 Recording Skills1.2 Writing Skills1.3 Innovation Skills
2. Determine causes of inefficiency and/or ineffectivenes s of resource utilization	 2.1 Potential causes of inefficiency and/or ineffectiveness are listed 2.2 Causes of inefficiency and/or ineffectiveness are identified through deductive reasoning 2.3 Identified causes of inefficiency and/or ineffectiveness are validated thru established environmental procedures. 	2.1 Causes of environmental inefficiencies and ineffectiveness	 2.1 Deductive Reasoning Skills 2.2 Critical thinking 2.3 Problem Solving 2.4 Observation Skills

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
3. Convey inefficient and ineffective environmenta I practices	 3.1 Efficiency and effectiveness of resource utilization are reported to <i>appropriate</i> <i>personnel</i> 3.2 Concerns related resource utilization are discussed with appropriate personnel 3.3 Feedback on information/ concerns raised are clarified with appropriate personnel. 	 3.1 Appropriate Personnel to address the environmental hazards 3.2 Environmental corrective actions 	 3.1 Written and Oral Communication Skills 3.2 Critical thinking 3.3 Problem Solving 3.4 Observation Skills 3.5 Practice Environmental Awareness
VARIABLE	RANGE		
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1. Environmental Work Procedures	 May include: 1.1 Utilization of Energy, Water, Fuel Procedures 1.2 Waster Segregation Procedures 1.3 Waste Disposal and Reuse Procedures 1.4 Waste Collection Procedures 1.5 Usage of Hazardous Materials Procedures 1.6 Chemical Application Procedures 1.7 Labeling Procedures 		
2. Appropriate Personnel	May include:2.1Manager2.2Safety Officer2.3EHS Offices2.4Supervisors2.5Team Leaders2.6Administrators2.7Stakeholders2.8Government Official2.9Key Personnel2.10Specialists2.11Himself		

1. Critical aspects	Assessment requires evidence that the candidate:
of Competency	1.1. Measured required resource utilization in the
	workplace using appropriate techniques
	1.2. Recorded data in accordance with workplace
	protocol
	1.3. Identified causes of inefficiency and/or
	ineffectiveness through deductive reasoning
	1.4. Validate the identified causes of inefficiency and/or
	ineffectiveness thru established environmental
	procedures
	1.5. Report efficiency and effectives of resource
	utilization to appropriate personnel
	1.6. Clarify feedback on information/concerns raised
	with appropriate personnel
2. Resource	The following resources should be provided:
Implications	2.1 Workplace
	2.2 Tools, materials and equipment relevant to the tasks
	2.3 PPE
	2.4 Manuals and references
3. Methods of	Competency in this unit may be assessed through:
Assessment	3.1 Demonstration
	3.2 Oral questioning
	3.3 Written examination
4. Context for	4.1 Competency assessment may occur in workplace or
Assessment	any appropriately simulated environment
	4.2 Assessment shall be observed while task are being
	undertaken whether individually or in-group

UNIT OF COMPETENCY

: PRACTICE ENTREPRENEURIAL SKILLS IN THE WORKPLACE

UNIT CODE

UNIT DESCRIPTOR

: This unit covers the outcomes required to apply entrepreneurial workplace best practices and implement cost-effective operations.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Apply entrepreneurial workplace best practices	 1.1 Good practices relating to workplace operations are observed and selected following workplace policy. 1.2 Quality procedures and practices are complied with according to workplace requirements. 1.3 Cost-conscious habits in <i>resource</i> <i>utilization</i> are applied based on industry standards. 	 1.1 Workplace best practices, policies and criteria 1.2 Resource utilization 1.3 Ways in fostering entrepreneurial attitudes: Patience Honesty Quality- consciousness Safety- consciousness Resourcefulness 	 1.1 Communication skills 1.2 Complying with quality procedures

: 400311218

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Communicate entrepreneurial workplace best practices	 2.1 Observed Good practices relating to workplace operations are communicated to <i>appropriate</i> <i>person.</i> 2.2 Observed quality procedures and practices are communicated to appropriate person. 2.3 Cost-conscious habits in <i>resource</i> <i>utilization</i> are communicated based on industry standards. 	 2.1 Workplace best practices, policies and criteria 2.2 Resource utilization 2.3 Ways in fostering Entrepreneurial attitudes: Patience Honesty Quality- consciousness Safety- consciousness Resourcefulness 	 2.1 Communicatio n skills 2.2 Complying with quality procedures 2.3 Following workplace communication protocol

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
3. Implement cost- effective operations	 3.1 Preservation and optimization of workplace resources is implemented in accordance with enterprise policy. 3.2 Judicious use of workplace tools, equipment and materials are observed according to manual and work requirements. 3.3 Constructive contributions to office operations are made according to enterprise requirements. 3.4 Ability to work within one's allotted time and finances is sustained. 	 3.1 Optimization of workplace resources 3.2 5S procedures and concepts 3.3 Criteria for cost effectiveness 3.4 Workplace productivity 3.5 Impact of entrepreneurial mindset to workplace productivity 3.6 Ways in fostering entrepreneurial attitudes: Quality- consciousness Safety- consciousness 	 3.1 Implementing preservation and optimizing workplace resources 3.2 Observing judicious use of workplace tools, equipment and materials 3.3 Making constructive contributions to office operations 3.4 Sustaining ability to work within allotted time and finances

VARIABLE	RANGE
1.Good practices	May include: 1.1 Economy in use of resources 1.2 Documentation of quality practices
2.Resources utilization	May include: 2.1 Consumption/ use of consumables 2.2 Use/Maintenance of assigned equipment and furniture 2.3 Optimum use of allotted /available time

1. Critical aspects of competency	 Assessment requires evidence that the candidate: 1.1 Demonstrated ability to identify and sustain cost- effective activities in the workplace 1.2 Demonstrated ability to practice entrepreneurial knowledge, skills and attitudes in the workplace.
2. Resource Implications	 The following resources should be provided: 2.1 Simulated or actual workplace 2.2 Tools, materials and supplies needed to demonstrate the required tasks 2.3 References and manuals 2.3.1 Enterprise procedures manuals 2.3.2 Company quality policy
3. Methods of	Competency in this unit should be assessed through:
Assessment	3.1 Interview
	3.2 Third-party report
4.Context of Assessment	 4.1 Competency may be assessed in workplace or in a simulated workplace setting 4.2 Assessment shall be observed while tasks are being undertaken whether individually or in-group

COMMON COMPETENCIES

UNIT CODE : MEE721201

UNIT DESCRIPTOR : This unit covers the competencies required to apply safety practices in the workplace.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Identify hazardous area	 1.1. <i>Hazards</i> are identified correctly in accordance with OHS principles 1.2. Safety signs and symbols are identified and adhered to. 1.3 Emergency Equipment location are identified 	 1.1 symbols and 1.2 Safety precautionary measures 1.3Housekeeping 1.4 Machine tools 1.5 First aid 1.6 Engineering materials 1.7 Fire extinguishers 	 1.1 Operating machine tools 1.2 Handling tools and materials 1.3 Communicating with superiors and co-workers 1.4 Interpreting instructions
2. Use protective clothing and devices	 2.1 Appropriate protective clothing and devices are selected and used in accordance with OHS requirements or industry/company policy 2.2 Testing of all safety equipment prior to use 2.3.Proper donning of all safety equipment 	 2.1. Shop safety signs, symbols and alarms 2.2. Safety precautionary measures 2.3. Housekeeping 2.4 Machine tools 2.5. First aid 2.6. Engineering materials 2.7. Fire extinguisher 	 2.1 Operating machine tools 2.2 Handling tools and materials 2.3 Communicating with superiors and co- workers 2.4 Interpreting instructions

	PERFORMANCE		
	CRITERIA	REQUIRED	REQUIRED
ELEMENTS	Italicized terms are	KNOWLEDGE	SKILLS
	elaborated in the		
	Range of Variables		
3. Perform safe	3.1 Safety procedures	3.1 Shop safety	3.1 Operating
nandling of	for pre-use check	signs, symbols	machine
tools,	and operation of	and alarms	
equipment and	loois and	5.2 Salely	3.2 Handling tools
materials	followed in	measures	materials
	accordance with	3 2 Housekeening	3 3 Communicating
	industry/ company	3.3 Machine tools	with
	policies.	3.4 First aid	superiors and co-
	3.2 Tools, equipment	3.5 Engineering	workers
	and materials are	materials	3.4 Interpreting
	handled safely in	3.6 Fire extinguishers	instructions
	accordance with		
	OHS		
	requirements and		
	noustry/ company		
	3 3 Machines		
	be based in		
	maker's manual		
	and all initial		
	safety checks		
	must be carried		
	out		
4. Perform first aid	4.1 First aid treatment	4.1 Shop safety	4.1 Operating
	of <i>injuries</i> are	signs, symbols	Machine tools
		4 2 Safety	4.2 Hanuling 10015
	recommended	precautionary	4.3 Communicating
	procedures	measures	with superiors
	4.2 Safety practice	4.3Housekeeping	and co-workers
	must be well	4.4 Machine tools	4.4 Interpreting
	established as	4.5 First aid	instructions
	precautions	4.6 Engineering	
	4.3 Sounding of	materials	
	alarms for	4.7 Fire extinguishers	
	emergency		
	nosted		
5. Use fire	5.1 Fire Extinguisher	5.1 Shop safety	5.1 Operating
Extinguisher	selected and	signs, symbols	machine tools
	operated correctly	and alarms	5.2 Handling tools and
	according to the	5.2 Safety	materials
	type of fire	precautionary	
		measures	

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
	 5.2 Fire alarm/ announcement mustering point must be established 5.3 Portable fire extinguishers type and usage must conform with industry standard 	 5.3 Housekeeping 5.4 Machine tools 5.5 First aid 5.6 Engineering materials 5.7 Fire extinguishers 	5.3 Communicating with superiors and co-workers5.4 Interpreting instructions

, v	/ARIABLE	RANGE
1. Haz	ards	May include:
		1.1 Cluttered tools and materials
		1.2 Skin contact with chemical
		1.3 No proper ventilation.
		1.4 Sharp edges
2. Pro	tective Clothing	May include:
and	d devices	2.1 safety glasses/goggles
		2.2 safety shoes
		2.3 overalls
		2.4 cap
		2.5 gloves
3. Injur	ies	May include:
		3.1 chemical burns
		3.2 fractures
		3.3 cuts and abrasions
		3.4 poisoning
		3.5 foreign bodies in the eye
		3.6 concussion
		3.7 shock
4. Fire	Extinguisher	May include:
		4.1 Class A extinguisher to put up fires in ordinary
		combustibles such as wood and paper
		4.2 Class B extinguisher for use on flammable liquid like
		grease, gasoline and oil
		4.3 Class C for use on electrical fires
		4.4 Class D extinguisher for use on flammable metals
5. Typ	e of fires	May include:
		5.1 common combustibles (wood, cloth, paper, rubber
		and plastic)
		5.2 nammable liquids (gasoline, oil, solvents, paints,
		etc.)
		5.3 energized electrical equipment (wring, ruse boxes, circuit breakers, appliances, etc.

1.	Critical aspects of evidence	Assessment requires evidence that the candidate: 1.1 identified hazardous area 1.2 used protective clothing and devices 1.3 handled tools, equipment and materials properly 1.4 performed first aid 1.5 used fire extinguisher
2.	Resource	The following resources must be provided:
	implications	or activity
		2.2 Materials relevant to the proposed activity
3.	Method of	Competency in this unit must be assessed through:
	assessment	3.1 Demonstration
		3.2 Written or oral short answer questions
4.	Context for assessment	4.1 Competency may be assessed in the workplace or in simulated workplace environment or at the designated TESDA Accredited Assessment Center.

UNIT OF COMPETENCY : INTERPRET DRAWINGS AND SKETCHES

UNIT CODE : MEE721202

UNIT DESCRIPTOR

: This unit covers the competencies required to read and interpret drawings and sketches.

ELEMENT	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variable	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Interpret technical drawing	 1.1 Dimensions identified as appropriate. 1.2 Instructions identified and followed as required. 1.3 Material requirements identified as required. 1.4 Symbols recognized as appropriate in the <i>drawing/ sketch</i>. 1.5 <i>Tolerance</i>, limits and fits identified in the drawing. 	 1.1 Alphabet of lines 1.2 Projections 1.3 Drawing symbols 1.4 Dimensioning techniques 1.5 Tolerance, limits and fits 1.6 Engineering materials 1.7 Drawing tools and supplies 1.8 AWF-CWCS/ ISO 9606-1 / AWS D1.1 / ASME IX. 	 1.1 Identifying dimension 1.2 Identifying instruction 1.3 Identifying material 1.4 Recognizing symbols in the drawing 1.5 Identifying tolerance, limits and fits
2. Interpret details from freehand sketch	 2.1 Dimensions identified as appropriate. 2.2 Instructions identified and followed as required. 2.3 Material requirements identified as required. 2.4 Symbols recognized as appropriate in the drawing. 	 2.1 Alphabet of lines 2.2 Projections 2.3 Drawing symbols 2.4 Dimensioning techniques 2.5 Tolerance, limits and fits 2.6 Engineering materials 2.7 Drawing tools and supplies 2.8 AWF-CWCS/ ISO 9606-1 / AWS D1.1 / ASME IX. 	 2.1 Identifying dimensions 2.2 Identifying instruction 2.3 Identifying material requirements 2.4 Recognizing symbols

VARIABLE	RANGE
1. Drawing/sketch	May include: 1.1 Perspective 1.2 Joint design 1.3 Welding symbols
2. Tolerance	May include: 2.1 General tolerance 2.2 Groove Angle 2.3 Root pass 2.4 Root Opening

1.	Critical aspects of competency	Assessment requires evidence that the candidate interpreted: 1.1 Drawings 1.2 Sketches.
2.	Resource implications	The following resources must be provided: 2.1 Drawings or plans 2.2 Sketches 2.3 Measuring tools
3.	Method of assessment	Competency in this unit must be assessed through: 3.1 Direct observation 3.2Written or oral short answer questions 3.3 Demonstration
4.	Context for assessment	4.1 Competency may be assessed in the workplace or in simulated workplace environment or at the designated TESDA Accredited Assessment Center.

UNIT OF COMPETENCY : PERFORM INDUSTRY CALCULATIONS

UNIT CODE : MEE721203

UNIT DESCRIPTOR : This unit covers the competencies required to perform basic calculations using the four fundamental operations.

ELEMENTS			REQUIRED
	Italicized terms are	KNOWLEDGE	ONILLO
	elaborated in the		
	Range of Variables		
1 Perform four	1 1 Simple calculations	1 1 Linear	1 1 Performing
fundamental	are performed using	measurement	Calculation
operations	four fundamental	1 2 Geometrical	Galediation
operatione.	operations	measurement	
	1 2 Correct formula are	1.3 Ratio and	
	applied to isolate	proportion	
	the variable	1 4 Area	
	required		
	1.3 Simple transposition		
	of variables in the		
	formulae is carried		
	out.		
	1.4 Unknown variables		
	are solved correctly.		
2. Perform conversion of	2.1 Familiarity to	2.1 English-Systems	2.1 Performing
units	English system of	of Measurement	Calculation
	measurement is	2.2 Metric System of	
	required	Measurement	
	2.2 Understanding to	2.3 Conversion of	
	the metric system is	units from English	
	necessary.	to metric and/or	
	2.3 <i>Units</i> are converted	vice versa	
	to the required		
	figure using the		
	given formulae		
3. Perform	3.1 Simple calculations	3.1 Algebraic	3.1 Performing
calculations on	are performed on	expressions	Calculation
algebraic	algebraic	3.2 Four fundamental	
expressions	expressions using	operations	
	four fundamental		
	operations.		
	3.2 Simple transposition		
	of formulae are		
	carried out to isolate		
	the variable		
	required, involving		
	the tour		

		fundamental operations. 3.3 Where appropriate, formulae are constructed to enable problems to be solved. 3.4 Equations involving on unknown solved correctly.		
4.	Compute percentage and ratio	 4.1 Percentages are computed using appropriate formula. 4.2 Ratio and proportion are computed using appropriate formula. 	4.1 Computing percentage4.2 Ratio and proportion	4.1 Performing Calculation

	VARIABLE	RANGE
1.	Measuring tools	May include: 1.1 Try square 1.2 Steel rule 1.3 Tape measure
2.	Four fundamental operations	May include: 2.1 Addition 2.2 Subtraction 2.3 Multiplication 2.4 Division
3	Units	May include: 3.1 English System 3.2 Metric System

1 Critical aspects . of competency	Assessment requires evidence that the candidate:1.1 Selected and used measuring tools.1.2 Cleaned and stored using measuring tools1.3 Used four fundamental operations
	1.4 Performed conversion of units
. implications	2.1 Tools and facilities appropriate to processes or activity 2.2 Materials relevant to the proposed activity
3 Method of . assessment	Competency must be assessed through: 3.1 Written or oral short answer questions 3.2 Practical exercises
4 Context for . assessment	4.1 Competency may be assessed in the workplace or in simulated workplace environment or at the designated TESDA Accredited Assessment Center.

UNIT TITLE : CONTRIBUTE TO QUALITY SYSTEM

UNIT CODE : MEE721204

UNIT DESCRIPTION : This unit involves competence required to inspect work against specification and standards and apply quality standards to work.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Inspect work done	 1.1. Appropriate inspections are conducted to ensure company <i>quality</i> <i>systems and</i> <i>procedures</i> are maintained/followed 1.2. Jobs specifications/work order and quality standards are identified. 1.3. Faults/Defects are identified and rectified according to company procedures. 	 1.1 Communication/ feedback methods-written and verbal 1.2 Company systems, processes and work quality requirements 1.3 Work inspection techniques 1.4 Quality assurance principles 1.5 Safety precautionary measures 1.6 Handling materials, tools and equipment 	 1.1 Problem solving skills 1.2 Communicating with superiors and co-workers 1.3 Interpreting job specification and work order
2. Apply quality standards to work	 2.1. Inspections are conducted throughout the manufacturing processes to ensure quality standards are maintained. 2.2. Appropriate quality standards are applied throughout the production/ fabrication process. 2.3. All activities are coordinated throughout the 	 2.1 Communication/ feedback methods-written and verbal 2.2 Company systems, processes and work quality requirements 2.3 Work inspection techniques 2.4 Quality assurance principles 2.5 Safety precautionary measures 2.6 Handling materials, tools and equipment 	 2.1 Problem solving skills 2.2 Communicating with superiors and co-workers 2.3 Interpreting job specification and work order

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
	workplace to ensure efficient quality work outcomes. 2.4. Records of work quality are maintained according to the company requirements.		
3. Protect company property and customer interests	 3.1. Possible damage to <i>company property</i> is avoided by adherence to company quality procedures. 3.2. Quality of work is reviewed to ensure customer requirements and <i>company standards</i> are met. 3.3. Handling of all tools and equipment must in accordance with maker's manual 	 3.1 Communication/ feedback methods-written and verbal 3.2 Company systems, processes and work quality requirements 3.3 Work inspection techniques 3.4 Quality assurance principles 3.5 Safety precautionary measures 3.6 Handling materials, tools and equipment 	 3.1 Problem solving skills 3.2 Communicating with superiors and co-workers 3.3 Interpreting job specification and work order

VARIABLE	RANGE
1. Quality system and	May include:
procedures	1.1 work instructions
	1.2 safe work procedures
	1.3 product specifications
	1.4 equipment maintenance schedules
	1.5 technical procedures adopted or specifically
	prepared standards
	1.6 company/industry rules
2. Company property	May include:
	2.1 production and/or fabrication equipment
	2.2 hand and power tools
	2.3 OH&S paraphernalia
	2.4 Facilities
3. Company Standards	May include:
	3.1 Company quality system
	3.2 Equipment manufacturer's instruction
	3.3 OH & S Guidelines

1.	Critical aspects of evidence	Assessment requires evidence that the candidate: 1.1 inspected work done against specification 1.2 applied quality standards to work 1.3 protected company property and customer interests
2.	Resource implications	 The following resources must be provided 2.1 Tools, equipment and facilities appropriate to processes or activity 2.2 Materials relevant to the proposed activity
3.	Method of assessment	Competency must be assessed through: 3.1 Demonstration 3.2 Written or oral short answer questions
4.	Context for assessment	4.1 Competency may be assessed in the workplace or in simulated workplace environment or at the designated TESDA Accredited Assessment Center.

UNIT OF COMPETENCY : USE HAND TOOLS

:

UNIT CODE : MEE721205

UNIT DESCRIPTOR

This unit covers the knowledge, skills and attitudes on the safe use, handling and maintenance of tools.

	PERFORMANCE		
	CRITERIA	REQUIRED	REQUIRED
ELEMENTS	Italicized terms are	KNOWLEDGE	SKILLS
	elaborated in the		
	Range of Variables		
1. Select hand tools	 1.1 Hand tools selected are appropriate to the requirements of the task. 1.2 Unsafe or defective tools are identified and marked for repair according to procedure. 1.3 Tools are tested prior to every use 	 1.1 Types and uses of hand tools 1.2 Hand tool defects 1.3 Procedure, principles and techniques in maintenance of hand tools 	 1.1 Handling tools and materials 1.2 Communicating with superiors and coworkers 1.3 Interpreting instructions
2. Use hand tools	 2.1 Hand tools are used to produce the desired outcomes to job specifications. 2.2 Task performed in accordance with company or industry safety procedure. 2.3 Use of tools as per maker's manual should be followed 	 2.1 Types and uses of hand tools 2.2 Hand tool defects 2.3 Procedure, principles and techniques in maintenance of hand tools 	 2.1 Handling tools and materials 2.2 Communicating with superiors and co- workers 2.3 Interpreting instructions
3. Maintain hand tools	 3.1 <i>Routine maintenance</i> of hand tools is undertaken according to standard operating procedures, principles and techniques. 3.2. Hand tools are stored in designated location 	 3.1 Types and uses of hand tools 3.2 Hand tool defects 3.3 Procedure, principles and techniques in maintenance of hand tools 	 3.1 Handling tools and materials 3.2 Communicating with superiors and co- workers 3.3 Interpreting instructions

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
	in accordance with manufacturer's instruction/standard operating procedure. 3.3 Proper Maintenance of tools after each use		

VARIABLE	RANGE
1. Hand tools	May include: 1.1 Jigsaws 1.2 Hammers (ball peen, chipping) 1.3 Planer 1.4 Buffer 1.5 Screwdrivers 1.6 Wrenches 1.7 Scrapers 1.8 Chisels 1.9 Files 1.10 Clamps
2. Task	May include: 2.1 Adjusting 2.2 Dismantling 2.3 Assembling 2.4 Finishing of item or components
3. Routine maintenance	May include: 3.1 Cleaning 3.2 Lubricating 3.3 Tightening 3.4 Simple tool repair 3.5 Hand sharpening

1.	Critical aspects of evidence	 Assessment requires evidence that the candidate: 1.1 Selected and used hand tools appropriate to the job 1.2 Performed routine maintenance and storage of hand tools
2.	Resource implications	 The following resources must be provided 2.1 Tools, equipment and facilities appropriate to the process or activity 2.2 Materials relevant to the proposed activity
3.	Method of assessment	Competency in this unit must be assessed through: 3.1 Demonstration 3.2 Written or oral short answer questions
4.	Context for assessment	4.1 Competency may be assessed in the workplace or in simulated workplace environment or at the designated TESDA Accredited Assessment Center.

CORE COMPETENCIES

UNIT OF COMPETENCY: PREPARE MATERIALS, TOOLS AND EQUIPMENT

UNIT CODE : MTMXXXXXX

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes required to prepare materials, tools and equipment in constructing boat using composite materials.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Plan and prepare for work.	 1.1 Personal Protective Equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 1.2 Work instruction is secured and interpreted in line with job requirements 1.3 Work plan is produced in accordance with work instruction 1.4 Safety and quality requirements are identified in line with Occupational Safety and Health Standards (OSHS) and company standard operating procedures 1.5 Materials, tools and equipment are identified in accordance with job requirements 1.6 Required output is completed as specified by the immediate supervisor based on work schedule 	 1.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 1.2 Materials, tools and equipment identifications and classifications 1.3 Manufacturer's product specifications and instructions 1.4 Pattern development 1.5 Adherence to work requirements 1.6 Surface treatment methods 1.7 DOH & IATF Guidelines in social distancing (IATF Res No.38) 1.8 Gender Equality as per Phil Constitution 1987 Sec 14, Art 2 	 1.1 Communication skills 1.2 Estimating of materials and tools 1.3 Handling of materials 1.4 Making pattern 1.5 Mixing and applying of surface treatment methods

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
2. Prepare and handle composite materials, mold for hull and structure	 2.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 2.2 Mold materials for hull and structure are readied and checked in line with job requirements. 2.3 Safe handling of <i>composite</i> <i>materials</i> is checked in line with job requirements. 2.4 Composite materials are laid out in line with work instruction 2.5 Work area is cleaned according to safety and environmental regulations (e.g. PD 1152 Section 6, 8 & 42) 2.6 Required output is completed as specified by the immediate supervisor based on work schedule. 	 2.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 2.2 Applied Mathematics 2.3 Green Building 2.4 Concept relative to Construction (3R, 5S) 2.5 Work drawing and instructions 2.6 Procedures in laying-out on plain and curved surfaces 2.7 Factors affecting productivity 2.8 Productivity work measurements 2.9 Ways of improving productivity 2.10 Adherence to work requirements 	 2.1Communication skills 2.2 Applying mensuration 2.3 Applying productive methods and techniques in lay-out of mold area 2.4 Implementing 3R and 5S

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
3. Perform housekeeping	 3.1 Occupational health, safety and environmental plans are complied. 3.2 Waste materials are reported following Occupational health and safety/ environmental management plans. 3.3 Unused and excess materials are returned to warehouse following company standard and operating procedures. 3.4 Equipment and tools are returned to warehouse after work completion. 3.5 Environmental and safety reports are prepared and submitted following management plans. 	 3.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 3.2 Equipment and tools specification 3.3 DENR standards and regulatory requirements 3.4 Waste segregation 5S 3.5 Material description 3.6 Adherence to work requirements 	 3.1 Following occupational health and safety / environmental management plans 3.2 Performing housekeeping

VARIABLE	RANGE
1. Protective Equipment	May include: 1.1 Hard hat
(PPE)	1.2 Safety shoes/ rubber boots
	1.3 Proper uniform/clothing
	1.4 Gloves (cotton)
	1.5 Dust mask
	1.6 Safety goggles
2. Job requirements	May include:
	2.1 Approved working drawings
	2.2 Work instructions
	2.3 Specifications
	2.4 Setting out procedures
	2.5 Application procedures
	2.6 Workplace operations and procedures
3. Work plan	May Include:
	3.1 WORK INSTRUCTIONS
	3.2 Specifications
	location lay-out)
4. Quality	May include:
requirements	4.1 Quality of materials
	4.2 Quality of mold surface
	4.3 Quality of specified finish (pattern, color, texture)
5. Occupational	May include:
Safety and	5.1 Protective clothing and equipment
Health Standards	5.2 Use of tools
	5.3 Handling of materials
	5.4 Hazardous materials
	5.5 Working platforms
6. Materials	May include :
	6.1 Plywood
	6.2 Composite Materials
	(resin, fiber mat 300, hardener fiber mat 450)
	6.3 Adhesive
	6.4 Nails
	6.5 Srews
	6.6 Sand paper
	6.7 Sanding Disc
	0.0 Rays
	0.9 Faill 6.10 Doint thinner
	6.10 Paint Ininner

	6.11 Electrical tape
	6.12 Electrical wire
	6.13 Insulator
	6 14 Polish
	6.15 Woven roving
	6.16 Gol cost
	0.17 Wdx C 19. Cutting diag
	6.18 Culling disc
7. Tools and	May Include:
equipment	
	l ools:
	7.1 Measuring cup
	7.2 Straight edge
	7.3 C-clamps
	7.4 Paint rollers
	7.5 Paint brush
	7.6 Sander
	7.7 Pail (1 gal.)
	7.8 Cutting tools (scissor)
	7.9 Adjustable wrench
	7 10 Screw Driver (flat & star)
	7.11Carpenter Hammer
	7.17 Carpenter Hammer 7.12 Drill bit
	7.12 Dilli bit 7.12 Dubbar mallat
	7.15 Plastic wedge
	7.16Multi-tester
	7.17Cutter
	7.18Pliers
	7.19Wrench
	7.20Tape measure
	7.21 Sanding tools
	Equipment:
	7.22. Chain Block and Sling
	7.23. A-Frame
	7.24. Paint spraver
	7.25. Air Compressor
	7.26. Buffer
	7 27 Hand Drill
	7 28 Sander
	7 20 Blower
	7.20 Wolding machine

	7.31 Oxy acetylene cutting outfit 7.32 Jigsaw
8. Composite	May include:
materials	8.1 Fiber mat 300
	8.2 Resin
	8.3 Hardener fiber mat 450

1. Critical aspects of competency	 Assessment requires that the candidate: 1.1 Prepared work area. 1.2 Selected and used appropriate processes, tools and equipment to carry out task 1.3 Identified functional and non-functional tools and equipment 1.4 Replaced defective tools, equipment and their accessories 1.5 Observed and applied safe handling of tools and equipment and safety work practices 1.7 Maintained workplace in accordance with OSHA regulations 1.8 Stored tools and equipment safely in appropriate locations and in accordance with company practices
2. Resource implications	 The following resources should be provided: 2.1 Workplace 2.2 Maintenance schedule 2.3 Maintenance materials, tools and equipment relevant to the proposed activity/task
3. Methods of assessment	Competency in this unit may be assessed through: 3.1 Demonstration/Observation with Oral Questioning
4. Context of assessment	4.1 Competency may be assessed in actual workplace or at the designated TESDA Accredited Assessment Center.

UNIT OF COMPETENCY: CONSTRUCT MOLD FOR HULL AND STRUCTURES INCLUDING BOAT OUT FITTINGS

UNIT CODE : MTMXXXXXX

UNIT DESCRIPTOR	:	This unit covers the knowledge, skills and attitudes
		required in constructing mold for hull and structures of
		boat including boat out fittings.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Plan and prepare for work	 1.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 1.2 Work instruction is secured and interpreted in line with job requirements 1.3 Work plan is produced in accordance with work instruction 1.4 Safety and quality requirements are identified in line with Occupational Safety and Health Standards (OSHS) and company standard operating procedures 1.5 Materials, tools and equipment are identified in accordance with job 	 1.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 1.2 Materials, tools and equipment identifications and classifications 1.3 Manufacturer's product specifications and instructions 1.4 Pattern development 1.5 Adherence to work requirements Surface treatment methods 1.6 DOH & IATF Guidelines in social distancing (IATF Res No.38) 1.7 Gender Equality as per Phil Constitution 1987 	 1.1Communication skills 1.2 Estimating of materials and tools 1.3 Handling of materials 1.4 Making pattern 1.5 Mixing and applying of surface treatment methods
	requirements	Sec 14, Art 2	

	PERFORMANCE		
	CRITERIA	REQUIRED	REQUIRED
ELEMENTS	<i>Italicized terms</i> are	KNOWLEDGE	SKILLS
	elaborated in the Range of		
	Variables		
2. Assemble	2.1 Personal protective	2.1 DOLE Department	2.1Communication
mold for hull	equipment (PPE) is used	Order No. 13 series	skills
	in accordance with Rule	1998 Guidelines	Applying
	1080 of Occupational	Governing	mensuration
	Safety and Health	Occupational Safety	
	Standards	and Health in the	2.1 Applying
	2.2 Construction of mold is	Construction	productive
	checked in line with job	Industry	methods and
	requirements.	2.2 Applied	techniques in
	2.3 Mold are laid-out in	Mathematics	lay-out of mold
	ine with work	2.3 Green Building	area
	Instruction.	Concept relative to	2.3 Implementing 3R
	2.4 Work area is cleaned		and 55
	environmental	2.4 Work drawing and	
	regulations (e.g. PD	instructions	
	1152 Section 6, 8 &	Procedures in laving-	
	42)	out on plain and	
	2.5 Required output is	curved surfaces	
	completed as specified	2.5 Factors affecting	
	by the immediate	productivity	
	supervisor based on	2.6 Productivity work	
	work schedule.	measurements	
		2.7 Ways of improving	
		productivity	
		2.8 Adherence to work	
		requirements	
3. Assemble	3.1 Personal protective	3.1 DOLE Department	3.1Communication
mold for	equipment (PPE) is used	Order No. 13 series	SKIIIS Annaksinan
structures	in accordance with Rule	1998 Guidelines	Applying
and out	1080 of Occupational	Governing	
fittings	Safety and Health	and Health in the	5.2 Applying
	Standards		methods and
	5.2 Construction of mold is	Industry	techniques in
	requirements	3.2 Applied	lav-out of mold
	3 3 Boat out-fittings are	Mathematics	are
	installed according to	3.3 Green Building	3.3 Implementing 3R
	lav-out plan	Concept relative to	and 5S
	3.4 Railings, mooring bits	Construction (3R,	
	and masts are installed	5S)	
	according to lav out	3.4 Work drawing and	
	plan.	instructions	
	3.5 Mold are laid-out in	3.5 Procedures in	
		laying-out on plain	

	line with work instruction. 3.6 Work area is cleaned according to safety and environmental regulations (e.g. PD 1152 Section 6, 8 & 42) 3.7 Required output is completed as specified by the immediate supervisor based on work schedule	and curved surfaces 3.6 Installation of boat out fittings 3.7 Factors affecting productivity 3.8 Productivity work measurements 3.9 Ways of improving productivity 3.10Adherence to work requirements	
4. Mix and cure composite materials	 4.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupationa Safety and Health Standards 4.2 Mixed composite materials are laid-out in line with work instruction 4.3 Cured composite materials are checked in line with job requirements. 4.4 Work area is cleaned according to safety and environmental regulations (e.g. PD 1152 Section 6, 8 & 42) 4.5 Required output is completed as specified by the immediate supervisor based on work schedule. 	 4.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 4.2 Applied Mathematics 4.3 Green Building Concept relative to Construction (3R, 5S) 4.4 Work drawing and instructions 4.5 Procedures in laying-out on plain and curved surfaces 4.6 Procedures in mixing and curing of composite materials 4.6 Factors affecting productivity 4.7 Productivity work measurements 4.8 Ways of improving productivity Adherence to work requirements 	 4.1Communication skills 4.2 Applying mensuration 4.3 Applying productive methods and techniques in lay-out of mold area 4.4 Implementing 3R and 5S
5. Perform	5.1 Occupational health,	5.1 DOLE Department	5.1Communication
housekeeping	 safety and environmental plans are complied. 5.2 Waste materials are reported following 	Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the	skills 5.2 Applying productive cutting methods and techniques
	Occupational health and	Construction Industry	5.3 Application and

 sarety/ environmental management plans. 5.3 Unused and excess materials are returned to warehouse following company standard and operating procedures. 5.4 Equipment and tools are returned to warehouse after work completion. 5.5 Environmental and safety reports are prepared and submitted following management plans. 	 5.2 Green Building Concept relative to Construction (3R, 5S) 5.3 Applied mathematics 5.4 Compliance with quality requirement 5.5 Waste management 5.6 Types of wood cutters 5.7 Cutting methods and techniques 5.8 Factors affecting productivity 5.9 Productivity work measurements 5.10 Ways of improving productivity 5.11 Adherence to work requirements 	operation of tools 5.4 Handling of materials 5.5 Applying productive methods and techniques in cutting woods 5.6 Implementing 3R and 5S
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VARIABLE	RANGE
1. Personal Protective Equipment	May include: 1.1 Hard hat 1.2 Safety shoes/ rubber boots 1.2 Drange uniform (alothing
(FFE)	 1.3 Proper difformation 1.4 Gloves (cotton) 1.5 Dust mask 1.6 Safety goggles
1. Job requirements	 May include: 2.1. Approved working drawings 2.2. Work instructions 2.3. Specifications 2.4. Setting out procedures 2.5. Application procedures 2.6. Workplace operations and procedures
3. Work plan	May include: 3.1. Work instructions Specifications 3.2. Work lay-out (work sequence lay-out and materials location lay-out)
4. Quality requirements	May include: 4.1. Quality of materials 4.2. Quality of mold surface 4.3. Quality of specified finish (pattern, color, texture)
5. Occupational Safety and Health Standards	May include: 5.1. Protective clothing and equipment 5.2. Use of tools 5.3. Handling of materials 5.4. Hazardous materials 5.5. Working platforms
6. Materials	May include : 6.1. Plywood 6.2. Adhesive 6.3. Nails 6.4. Screws 6.5. Sanding disc 6.6. Sand paper

7. Tools	May include: 7.1. Straight edge 7.2. C-clamps 7.3. Cutting tools (scissor) 7.4. Adjustable Wrench 7.5. Screw driver (flat & star) 7.6. Carpenter Hammer 7.7. Hand drill 7.8. Drill bit 7.9. Tape measure
8. Equipment	8.1. Oxy acetylene cutting outfit8.2. Welding machine8.3. Hand drill8.4. Jigsaw
1. Critical aspects of competency	 Assessment requires evidence that the candidate: 1.1 Inspected boat drawing according to specifications 1.2 Obtained accurate measurements conforming to given metrics and tolerances and established installation guidelines 1.3 Used correct measuring tools 1.4 Laid-out mold in line with work instruction. 1.5 Installed boat out-fittings according to lay-out plan 1.6 Observed safety measures applicable to worksite operation 1.7 Communicated effectively with others to ensure effective work operation 1.8 Complied with attitudinal work requirements
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2. Resource implications	The following resources should be provided: 2.1 Tools, equipment and facilities 2.2 Consumable materials 2.3 Charts and table
3. Method of assessment	Competency in this unit may be assessed through: 3.1 Demonstration/Observation with Oral Questioning 3.2 Written Test
4. Context for assessment	4.1 Competency may be assessed in actual workplace or at the designated TESDA Accredited Assessment Center

UNIT OF COMPETENCY: COMPOUND AND APPLY COMPOSITE MATERIALS TO FORM HULL AND STRUCTURE

UNIT CODE : MTMXXXXXX

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes required to compound and apply composite materials for hull and structure.

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
1. Plan and prepare for work	 1.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 1.2 Work instruction is secured and interpreted in line with job requirements 1.3 Work plan is produced in accordance with work instruction 1.4 Safety and quality requirements are identified in line with Occupational Safety and Health Standards (OSHS) and company standard operating procedures 1.5 Materials, tools and equipment are identified in accordance with job requirements 1.6 Surface treatment method is selected and used as per work requirements 1.7 Required output is completed as specified by the immediate supervisor based on work schedule 	 1.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 1.2 Materials, tools and equipment identifications and classifications 1.3 Manufacturer's product specifications and instructions 1.4 Pattern development 1.5 Adherence to work requirements 1.6 Surface treatment methods 1.7 DOH & IATF Guidelines in social distancing (IATF Res No.38) 1.8 Gender Equality as per Phil Constitution 1987 Sec 14, Art 	 1.1Communication skills 1.2 Estimating of materials and tools Handling of materials 1.3 Making pattern 1.4 Mixing and applying of surface treatment methods

	PERFORMANCE CRITERIA		
	Italicized terms are		REQUIRED
ELEWIENIS	Variables	KNOWLEDGE	SKILLS
2. Mix and apply composite materials	 2.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 2.2 Mold are laid-out in line with work instruction. 2.3 Surface area of mold is checked in line with job requirements. 2.4 Mixing ratio accuracy is applied and checked as per manufacturer's specification. 2.5 Composite materials are applied as per manufacturer's instruction 2.6 Work area is cleaned according to safety and environmental regulations (e.g. PD 1152 Section 6, 8 & 42) 2.7 Required output is completed as specified by the immediate supervisor based on work schedule. 	 2.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 2.3 Applied Mathematics 2.3 Green Building Concept relative to Construction (3R, 5S) 2.4 Work drawing and instructions 2.5 Lay out and apply composite materials 2.6 Productivity work measurements Ways of improving productivity 2.7 Adherence to work requirements	 2.1Communication skills 2.2 Applying mensuration 2.3 Applying productive methods and techniques in lay-out of mold area 2.4 Implementing 3R and 5S

	PERFORMANCE CRITERIA		
	Italicized terms are	REQUIRED	REQUIRED
ELEMENTS	elaborated in the Range of	KNOWLEDGE	SKILLS
	Variables		
3. Laminate composite materials to form hull and structure	 3.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 3.2 Hull and structure are prepared and dry-laid in line with job requirement. 3.3 Composite materials are prepared and applied according to manufacturer's instructions or recommendation. 3.4 Hull and structure are arranged and fixed to the designed pattern. 3.5 Special cut wood is installed in accordance with drawings and specifications. 3.6 Gaps of mold are maintained according to job specifications. 3.7 Wood trim, nosing, expansion joint and threshold are placed according to job requirement. 3.8 Mold surface and gaps are cleaned and sealed according to work standards and specifications. 3.9 Work area is cleaned according to safety and environmental regulations (e.g. PD 1152 Section 6, 8 & 42) 3.10 Required output is completed as specified by the immediate supervisor based on work schedule. 	 3.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 3.2 Green Building Concept relative to Construction (3R, 5S) 3.3 Applied mathematics 3.4 Work drawing and instructions 3.5 Manufacturer's product specifications and instructions 3.6 Compliance with quality requirements 3.7 Sequence of lamination mold 3.8 Factors affecting productivity 3.9 Productivity work measurements 3.10 Ways of improving productivity 3.11 Adherence to work requirements 	 3.1Communication skills 3.2 Applying productive methods of cutting and laying of mold 3.3 Observing safe use of tools Handling of materials 3.4 Applying productive methods and techniques in installing of woods on plain and curved surfaces and other application 3.5 Implementing 3R and 5S

	PERFORMANCE CRITERIA		
	Italicized terms are	REQUIRED	REQUIRED
ELEMENTS	elaborated in the Range of	KNOWLEDGE	SKILLS
	Variables		
4. Cure mixed composite materials	 4.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 4.2 Cure mixed composite materials are checked in line with job requirements. 4.3 Work area is cleaned according to safety and environmental regulations (e.g. PD 1152 Section 6, 8 & 42) 4.4 Required output is completed as specified by the immediate supervisor based on work schedule. 	 4.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 4.2 Applied Mathematics 4.3 Green Building 4.4 Concept relative to Construction (3R, 5S) 4.5 Work drawing and instructions 4.6 Procedures in curing composite materials 4.7 Factors affecting productivity 4.8 Productivity work measurements 4.9 Ways of improving productivity 4.10 Adherence to work requirements 	 4.1 Communication skills 4.2 Applying mensuration 4.3 Applying productive methods and techniques in curing 4.4 Implementing 3R and 5S

	PERFORMANCE CRITERIA		
	Italicized terms are	REQUIRED	REQUIRED
ELEMENTS	elaborated in the Range of	KNOWLEDGE	SKILLS
	Variables		
5. Perform housekeeping	 5.1 Occupational health, safety and environmental plans are complied. 5.2 Waste materials are reported following Occupational health and safety/ environmental management plans. 5.3Unused and excess materials are returned to warehouse following company standard and operating procedures. 5.4 Equipment and tools are returned to warehouse after work completion. 5.5 Environmental and safety reports are prepared and submitted following management plans. 	 5.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 5.2 Green Building Concept relative to Construction (3R, 5S) 5.3 Applied mathematics 5.4 Compliance with quality requirements 5.5 Waste management 5.6 Types of wood cutters 5.7 Cutting methods and techniques 5.8 Factors affecting productivity 9 Productivity work measurements 5.10 Ways of improving productivity 5.11 Adherence to work requirements 	 5.1Communication skills 5.2 Applying productive cutting methods and techniques 5.3 Application and operation of tools 5.4 Handling of materials 5.5 Applying productive methods and techniques in cutting woods 5.6 Implementing 3R and 5S

	VARIABLE	RANGE
1.	Personal	May include:
	Protective	1.1 Hard hat
	Equipment	1.2 Safety shoes/ rubber boots
	(PPE)	1.3 Proper uniform/clothing
		1.4 Gloves (cotton)
		1.5 Dust mask
		1.6 Safety goggles
2.	Job requirements	May include:
		2.1 Approved working drawings
		2.2 Work instructions
		2.3 Specifications
		2.4 Setting out procedures
		2.5 Application procedures
		2.6 Workplace operations and procedures
3.	Work plan	May include:
		3.1 Work instructions
		3.2 Specifications
		3.3 Work lay-out (work sequence lay-out and materials location
		lay-out)
4.	Quality	May include:
	requirements	4.1 Quality of materials
		4.2 Quality of mold surface
		4.3 Quality of specified finish (pattern, color, texture)
5.	Occupational	May include:
	Safety and	5.1 Protective clothing and equipment
	Health Standards	5.2 Use of tools
		5.3 Handling of materials
		5.4 Hazardous materials
		5.5 Working platforms
6.	Materials	May include:
		6.1 Composite materials
		6.2 Rags
		6.3 Gelcoat
		6.4 Wax
		6.5 Woven roving
7.	I ools &	May include:
	Equipment	7.1 Measuring cup
		7.2 Paint rollers
		7.3 Paint brush
		7.4 Pail (1 gal.)
		Equipment
		7.5 Blower

8.	Surface	May include:
	treatment	8.1 Need to be smooth
	method	8.2 Must properly waxed
		8.3 Can be pre painted

1. Critical aspects of competency	 Assessment requires evidence that the candidate: 1.1 Inspected mold to be applied with composite materials 1.2 Obtained accurate application of composite materials conforming to given guidelines 1.3 Used correct hand tools for applying composite materials 1.4 Mixed and applied composite materials as per manufacturer's instruction 1.5 Observed safety measures applicable to worksite operation 1.6 Communicated effectively with others to ensure effective work operation 1.7 Complied with attitudinal work requirements
2. Resource	The following resources should be provided:
implications	2.1 Tools, equipment and facilities2.2 Consumable materials2.3 Charts and tables
3. Method of assessment	Competency in this unit may be assessed through: 3.1 Demonstration/Observation with Oral Questioning 3.2 Written Test
4. Context for assessment	4.1 Competency may be assessed in actual workplace or at the designated TESDA Accredited Assessment Center.

UNIT OF COMPETENCY: UNPLUG MOLD FROM HULL AND STRUCTURE

UNIT CODE : MTMXXXXXX

UNIT DESCRIPTOR

: This unit covers the knowledge, skills and attitudes for unplugging mold from hull and structure of boat.

	PERFORMANCE CRITERIA		
	<i>Italicized terms</i> are	REQUIRED	REQUIRED
ELEMENTS	elaborated in the Range of	KNOWLEDGE	SKILLS
	Variables		
1. Plan and	1.1 Personal protective	1.1 DOLE Department	1.1Communication
prepare for	equipment (PPE) is used	Order No. 13	skills
work	in accordance with Rule	series 1998	1.2 Estimating of
	1080 of Occupational	Guidelines	materials and
	Safety and Health	Governing	tools
	Standards	Occupational	1.3 Handling of
	1.2 Work instruction is secured	Safety and Health	materials
	and interpreted in line with	in the Construction	1.4 Making pattern
	job requirements	Industry	1.5 Mixing and
	Work plan is produced in	1.2 Materials, tools	applying of
	accordance with work	and equipment	surface treatment
	instruction	identifications and	methods
	Safety and <i>quality</i>	classifications	
	requirements are	1.3 Manufacturer's	
	identified in line with	product	
	Occupational Safety and	specifications and	
	Health Standards (OSHS)	instructions	
	and company standard	1.4 Pattern	
	operating procedures	development	
	1.3 Materials, <i>tools</i> and	1.5 Adherence to work	
	equipment are identified	requirements	
	in accordance with job	1.6 DOH & IATF	
	requirements	Guidelines in	
	1.4 Unplugging/detaching	social distancing	
	<i>method</i> is selected and	(IATF Res No.38)	
	used as per work	1.7 Gender Equality	
	requirements	as per Phil	
	1.5 Required output is	Constitution 1987	
	completed as specified by	Sec 14, Art 2	
	the immediate supervisor		
	based on work schedule		
2. Prepare lifting	2.1 Personal protective	2.1 DOLE Department	2.1Communication
equipment	equipment (PPE)is used	Order No. 13 series	skills
	in accordance with Rule	1998 Guidelines	2.2 Applying
	1080 of Occupational	Governing	mensuration
	Safety and Health	Occupational	2.3 Applying
	Standards	Safety and Health	productive
	2.2 Chain blocks are	in the Construction	methods and
	checked in line with job	Industry	techniques in lay-

	PERFORMANCE CRITERIA		
	<i>Italicized terms</i> are	REQUIRED	REQUIRED
ELEMENTS	elaborated in the Range of	KNOWLEDGE	SKILLS
	Variables		
	requirements.	Applied	out of mold area
	2.3 Work area is cleaned	Mathematics	2.4 Implementing 3R
	according to safety and	2.2 Green Building	and 5S
	environmental	Concept relative to	
	regulations (e.g. PD	Construction (3R,	
	1152 Section 6, 8 & 42)	5S)	
	2.4 Required output is	2.3 ways of improving	
	by the immediate	productivity	
	by the initialiate	2.4 Adherence to work	
	work schodulo	requirements	
3 Upplug mold	3 1 Personal protective	3 1 DOLE Dopartmont	3 1 Communication
and structure	equipment (PPF) is used	Order No. 13	ekille
	in accordance with Rule	series 1998	3 2 Applying
	1080 of Occupational	Guidelines	mensuration
	Safety and Health	Governing	3.3 Applying
	Standards	Occupational	productive
	3.2 Mold is checked in line	Safety and Health	methods and
	with job requirements.	in the Construction	techniques in
	3.3 Mold is unplugged and	Industry	lay-out of mold
	laid-out in line with work	3.2 Applied	area
	instruction.	Mathematics	3.4 Implementing 3R
	3.4 Work area is cleaned	3.3 Green Building	and 5S
	according to safety and	Concept relative to	
	environmental regulations	Construction (3R,	
	(e.g. PD 1152 Section 6,	5S)	
	8 & 42)	3.4 Factors affecting	
	3.5 Required output is	productivity	
	the immediate supervisor	3.5 PIODUCIIVILY WORK	
	based on work schedule	3.6 Ways of improving	
	based off work schedule.	productivity	
		3.7 Adherence to work	
		requirements	
4.Inspect result	4.1Personal protective	4.1 DOLE Department	4.1 Communication
of unplugging	equipment (PPE) is used	Order No. 13	skills
	in accordance with Rule	series 1998	4.2 Applying
	1080 of Occupational	Guidelines	productive
	Safety and Health	Governing	methods of
	Standards	Occupational	cutting and
	4.2Mold are checked for	Safety and Health	laying of mold
	damage and repair if	in the	4.3 Observing safe
	necessary.	Construction	use of tools
	4.3 Wold are erected to the	Industry	4.4 Handling of
	desired level and/ or	4.2 Green Building	materials
		to Concept relative	4.5 Applying
	unplugging	to Construction	productive

	PERFORMANCE CRITERIA		
	<i>Italicized terms</i> are	REQUIRED	REQUIRED
ELEMENTS	elaborated in the Range of	KNOWLEDGE	SKILLS
	Variables		
	4.4 Mold are arranged and	(3R, 5S)	methods and
	fixed to the designed	4.3 Applied	techniques in
	position		Installing of
	4.5 Wood trim, nosing,	4.4 Manufacturer s	woods on plain
	threshold are placed	specifications and	surfaces and
	according to job	instructions	other application
	requirement to avoid	Compliance with	4.6 Implementing 3R
	tilting	quality	and 5S
	4.6 Work area is cleaned	requirements	
	according to safety and	Sequence of forming	
	environmental regulations	mold	
	(e.g. PD 1152 Section 6,	4.5 Factors affecting	
	8 & 42)	productivity	
	4.7 Required output is	4.6 Productivity work	
	completed as specified by	measurements	
	the immediate supervisor	4.7 Ways of improving	
	based on work schedule.	productivity	
		4.0 Aunerence to	
5 Perform	5 1 Occupational health		5.1 Communication
housekeeping	safety and environmental	Department	skills
,	plans are complied.	Order No. 13	5.2 Applying
	5.2 Waste materials are	series 1998	productive
	reported following	Guidelines	cutting methods
	Occupational health and	Governing	and techniques
	safety/ environmental	Occupational	5.3 Application and
	management plans.	Safety and	operation of
	5.3 Unused and excess	Health in the	tools
	materials are returned to		5.4 Handling of
	company standard and	Equipment and	5 5 Applying
	operating procedures	tools	oroductive
	5.4 Equipment and tools are	specification	methods and
	returned to warehouse	5.2 DENR standards	techniques in
	after work completion.	and regulatory	cutting woods
	5.5 Environmental and safety	requirements	5.6 Implementing 3R
	reports are prepared and	5.3 Waste	and 5S
	submitted following	segregation	
	management plans.	5.4 Material	
		description	
		Adherence to	
		work requirement	

VARIABLE	RANGE
1. Personal Protective Equipment (PPE)	May include: 1.1 Hard hat 1.2 Safety shoes/ rubber boots 1.3 Proper uniform/clothing 1.4 Gloves (cotton) 1.5 Dust mask 1.6 Safety goggles
2. Job requirements	May include: 2.1 Approved working drawings 2.2 Work instructions 2.3 Specifications 2.4 Setting out procedures 2.5 Application procedures 2.6 Workplace operations and procedures
3. Work plan	May include: 3.1 Work instructions 3.2 Specifications 3.3 Work lay-out (work sequence lay-out and materials location lay-out)
4. Quality requirements	May include: 4.1 Quality of materials 4.2 Quality of mold surface 4.3 Quality of specified finish (pattern, color, texture)
5. Occupational Safety and Health Standards	May include: 5.1 Protective clothing and equipment 5.2 Use of tools 5.3 Handling of materials 5.4 Hazardous materials 5.5 Working platforms
6. Tools	May include: 6.1 Rubber mallet 6.2 Chisel 6.3 Wooden /Plastic wedge
7. Equipment	May include: 7.1 Chain block and sling 7.2 A-Frame
8. Unplugging/ Detaching Method	May include: 8.1 Chain Block 8.2 Rubber Mallet 8.3 Plastic Wedge

1. Critical	Assessment requires evidence that the candidate:
aspects of	1.1 Secured and interpreted work instruction in line with job
competency	requirements
	1.2 Unplugged safely mold and structure using lifting assembly
	1.3 Conducted inspection and regular testing prior to use
	1.4 Selected tools and lifting assembly appropriate to the job
	1.5 Observed safety measures applicable to worksite operation
	1.6 Communicated effectively with others to ensure effective work operation
	1.7 Complied with attitudinal work requirements
2. Resource	The following resources should be provided:
implications	2.1 Tools, equipment and facilities appropriate to the process or activity
	2.2 Materials relevant to the proposed activity
3. Method of	Competency in this unit may be assessed through:
assessment	3.1 Demonstration/Observation with Oral Questioning
	3.2 Written Test
4. Context for	4.1 Competency may be assessed in actual workplace or at
assessment	the designated TESDA Accredited Assessment Center.

UNIT OF COMPETENCY: APPLY PAINT IN HULL AND STRUCTURE

UNIT CODE

: MTMXXXXXX

UNIT DESCRIPTOR

: This unit covers the knowledge, skills and attitudes required to paint and retouch hull and structure of boat

	PERFORMANCE		
	CRITERIA	REQUIRED	REQUIRED
ELEMENTS	<i>Italicized terms</i> are	KNOWLEDGE	SKILLS
	elaborated in the Range		
	of Variables		
1. Plan and	1.1 Personal protective	1.1 DOLE Department	1.1 Communication skills
prepare for	equipment (PPE) is	Order No. 13 series	1.2 Estimating of
work	used in accordance	1998 Guidelines	materials and tools
	with Rule 1080 of	Governing	1.3 Handling of materials
	Occupational Safety	Occupational Safety	1.4 Making pattern
	and Health Standards	and Health in the	1.5 Mixing and applying
	1.2 Work instruction is	Construction	of surface treatment
	secured and	Industry	methods
	interpreted in line with	1.2 Materials, tools and	
	job requirements	equipment	
	1.3 Work plan is	identifications and	
	produced in	classifications	
	accordance with work	1.3 Manufacturer's	
	instruction	product	
	1.4 Safety and <i>quality</i>	specifications and	
	requirements are	instructions	
	identified in line with	1.4 Pattern	
	Occupational Safety	development	
	and Health	1.5 Adherence to work	
	Standards (OSHS)	requirements	
	and company	1.6 Surface treatment	
	standard operating	methods	
	procedures	1.7 DOH and IATF	
	1.5 Materials, tools and	Guidelines in social	
	equipment are	distancing (IATF	
	identified in	Res No.38)	
	accordance with job	1.8 Gender Equality as	
	requirements	per Phil	
	1.6 Surface treatment	Constitution 1987	
	<i>method</i> is selected	Sec 14, Art 2	
	and used as per work		
	requirements		
	1.7 Required output is		
	completed as		
	specified by the		
	immediate supervisor		
	based on work		
	schedule		

	PERFORMANCE		
ELEMENTS	CRITERIA Italicized terms are	REQUIRED KNOWLEDGE	REQUIRED SKILLS
	elaborated in the Range of Variables		
2. Paint and retouch hull and structure	 2.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 2.2 Surface area of hull and structure is quality checked in line with job requirements. 2.3 Hull and structure are painted and retouched in line with work instruction and preservation. 2.4 Work area is cleaned according to safety and environmental regulations (e.g. PD 1152 Section 6, 8 & 42) 2.5 Required output is completed as specified by the immediate supervisor based on work schedule. 	 2.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry Applied Mathematics 2.2 Green Building Concept relative to Construction (3R, 5S) 2.3 Procedures in paint and retouch of hull and structure. 2.4 Ways of improving productivity 2.5 Adherence to work requirements 	 2.1 Communication skills 2.2 Applying mensuration 2.3 Applying productive methods and techniques in painting and retouching of hull and structure 2.4 Implementing 3R and 5S
3. Perform housekeeping	 3.1 Occupational health, safety and environmental plans are complied. 3.2 Waste materials are reported following Occupational health and safety/ environmental management plans. 3.3 Unused and excess materials are returned to warehouse following company standard and operating procedures. 	 3.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 3.2 Equipment and tools specification 3.3 DENR standards and regulatory requirements 3.4 Waste segregation 3.5 Material description 	 3.1 Following occupational health and safety/environmental management plans 3.2 Performing housekeeping

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
	 3.4 Equipment and tools are returned to warehouse after work completion. 3.5 Environmental and safety reports are prepared and submitted following management plans. 	3.6 Adherence to work requirements	

VARIABLE	RANGE
1. Personal Protective Equipment (PPE)	May include: 1.1 Hard hat 1.2 Safety shoes/ rubber boots 1.3 Proper uniform/clothing 1.4 Gloves (cotton) 1.5 Dust mask 1.6 Safety goggles
2.Job requirements	May include: 2.1 Approved working drawings 2.2 Work instructions 2.3 Specifications 2.4 Setting out procedures 2.5 Application procedures 2.6 Workplace operations and procedures
3.Work plan	May include: 3.1 Work instructions 3.2 Specifications 3.3 Work lay-out (work sequence lay-out and materials location lay-out)
4. Quality requirements	May include: 4.1 Quality of materials 4.2 Quality of mold surface 4.3 Quality of specified finish (pattern, color, texture)
5. Occupational Safety and Health Standards	May include: 5.1 Protective clothing and equipment 5.2 Use of tools 5.3 Handling of materials 5.4 Hazardous materials 5.5 Working platforms
6. Materials	May include: 6.1Paint 6.2Paint thinner 6.3Rags 6.4Polish

7.	Tools and	May include:
	equipment	Tools:
		7.1Paint rollers
		7.2Paint brush
		7.3Sanding tools
		Equipment:
		7.4Paint sprayer set
		7.5Air Compressor
		7.6Buffer
8.	Surface	May include:
	treatment	8.1 Need to be smooth
	method	8.2Must properly waxed
		8.3 Can be pre painted

1.	Critical aspects of evidence	 Assessment requires evidence that the candidate: 1.1 Quality checked surface area of hull and structure in line with job requirements. 1.2 Painted and retouched hull and structure in line with work instruction. 1.3 Observed safety measures applicable to worksite operation 1.4 Communicated effectively with others to ensure effective work operation
		1.5 Complied with attitudinal work requirements
2.	Resource implications	 The following resources should be provided 2.1 Tools, equipment and facilities appropriate to the process or activity 2.2 Materials relevant to the proposed activity
3.	Method of assessment	Competency in this unit must be assessed through: 3.1 Demonstration/Observation with oral questioning 3.2 Written Test
4.	Context for assessment	4.1 Competency may be assessed in the workplace or in simulated workplace environment or at the designated TESDA Accredited Assessment Center.

UNIT OF COMPETENCY : INSTALL NAVIGATIONAL AND COMMUNICATION EQUIPMENT, PROPULSION AND ELECTRICAL WIRINGS

UNIT CODE : MTMXXXXXX

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes required to install navigational and communication equipment, propulsion and electrical wirings.

		BEOLIIBED	BEOLIIBED
			REQUIRED
	nancized terms are	KNOWLEDGE	SKILLS
1 Dian and music			1.10 amazuniaatian
1. Plan and prepare	1.1 Personal protective	1.1 DOLE Department	
TOF WOFK	equipment (PPE) is		
	used in accordance	Series 1998	1.2 Preparing all
	With Rule 1080 of	Guidelines	needed materials
	Occupational Safety	Governing	and tools
	and Health Standards		1.3 Handling of
	1.2 Work Instruction is	Safety and Health	
	secured and	In the Construction	1.4 Making pattern of
			Installation
	JOD requirements	1.2 Materials, tools	
	1.3 WORK plan IS	and equipment	
	produced in	identifications and	
	accordance with work	classifications	
	Instruction		
	1.4Salety and quality	product	
	identified in line with	specifications and	
		1 2 Pattorn	
	and Hoalth	1.5 Fallenn dovolopmont	
	Standards (OSHS)	1 4 Adherence to	
	and company	work requirements	
	standard operating	1 5 Area and	
	procedures	equipment	
	1 5 <i>Materials</i> , tools and	preparation	
	equipment are	methods	
	identified in	1.7 DOH & JATE	
	accordance with job	Guidelines in	
	requirements	social distancing	
	1.7 Required output is	(IATF Res No.38)	
	completed as	1.8 Gender Equality	
	specified by the	as per Phil	
	immediate supervisor	Constitution 1987	
	based on work	Sec 14, Art 2	
	schedule	, -	

	PERFORMANCE CRITERIA	REQUIRED	REQUIRED
ELEMENTS	Italicized terms are	KNOWLEDGE	SKILLS
	elaborated in the Range of		
	Variables		
2 Set-up navigational and communication equipment and electrical wirings	 2.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 2.2 Area is checked for cabling of wires in line with job requirements. 2.3 Navigational and communication equipment are laid out with work instruction. 2.4 Cables for lighting and battery are prepared and laid out in line with job requirement. 2.5 Cables for navigational and communication equipment are prepared and laid out as per plan. 2.6 Batteries are installed according to manufacturer's instructions or recommendation. on work schedule. 2.7 Work area is cleaned according to safety and environmental regulations (e.g. PD 1152 Section 6, 8 & 42) 2.8 Required output is completed as specified by the immediate supervisor based on work schedule. 	 2.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 2.2 Applied Mathematics 2.3 Green Building Concept relative to Construction (3R, 5S) 2.4 Work drawing and instructions 2.5 Basic Electricity 2.6 Procedures in setting up navigational and communication equipment 2.6 Factors affecting productivity 2.7 Productivity work measurements 2.8 Ways of improving productivity 2.9 Adherence to work requirements 	 2.1 Communication skills 2.2 Applying mensuration 2.3 Applying productive methods and techniques in setting up navigational and communication equipment and electrical wirings 2.4 Implementing 3R and 5S

ELEMENTS	PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables	REQUIRED KNOWLEDGE	REQUIRED SKILLS
3. Check all inter- connection of propulsion and machinery	 3.1 Personal protective equipment (PPE)is used in accordance with Rule 1080 of Occupational Safety and Health Standards 3.2 All connections of navigational equipment with the battery are checked according to standard operating procedures 3.3 Main engines throttle connection to the bridge are checked according to standard operating procedures 3.4 Structural integrity is checked between hull and steel 3.5 Work area is cleaned according to safety and environmental regulations (e.g. PD 1152 Section 6, 8 & 42) 3.6 Required output is completed as specified by the immediate supervisor based on work schedule. 	 3.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 3.2 Applied Mathematics 3.3 Green Building Concept relative to Construction (3R, 5S) 3.4 Basic Electricity 3.5 Factors affecting productivity 3.6 Productivity work measurements 3.7 Ways of improving productivity 3.8 Adherence to work requirements 	 3.1Communication skills 3.2 Applying mensuration 3.3 Applying productive methods and techniques in checking inter- connection of propulsion and machinery 3.4 Implementing 3R and 5S

VARIABLE	RANGE
1. Personal	May include:
Protective	1.1 Hard hat
Equipment	1.2 Safety shoes/ rubber boots
(PPE)	1.3 Proper uniform/clothing
	1.4 Gloves (cotton)
	1.5 Dust mask
	1.6 Safety goggles
2. Job	May include:
requirements	2.1 Approved working drawings
	2.2 Work instructions
	2.3Specifications
	2.4Setting out procedures
	2.5Application procedures
	2.6Workplace operations and procedures
3. Work plan	May include:
	1.1 Work instructions
	1.2 Specifications
	1.3 Work lay-out (work sequence lay-out and materials location
	lay-out)
2 Quality	May include:
requirements	2.1 Quality of materials
	2.2 Quality of mold surface
	2.3 Quality of specified finish (pattern, color, texture)
3 Occupational	May include:
Safety and	3.1 Protective clothing and equipment
Health	3.2 Use of tools
Standards	3.3 Handling of materials
	3.4 Hazardous materials
	3.5 Working platforms
4 Materials	May include:
	4.1 Nails
	4.2 Sanding tools
	4.3 Electrical tape
	4.4 Electrical wire
	4.5 Insulator
5 Tools	May include:
	5.1 Cutting tools
	5.2 Multi-Tester
	5.3 Cutter
	5.4 Pliers
	5.5 Screw driver
	5.6 Wrench

5.7 Adjustable Wrench 5.8 Hand drill

_					
	1. Critical aspects of evidence	Assessment requires evidence that the candidate:			
		 1.1 Install safely navigational and communication equipment per work instruction 1.2Prepared and laid out engine, cables and battery for lighting according to manufacturer's instruction 1.3 Prepared and laid out cables for navigational and communication equipment as per plan. 1.4 Observed safety measures applicable to worksite operation 1.5 Communicated effectively with others to ensure effective work operation 1.4 Observed safety measures applicable to worksite 			
		1.6 Complied with attitudinal work requirements			
	2 Resource implications	 The following resources should be provided 2.1 Tools, equipment and facilities appropriate to the process or activity 2.2 Materials relevant to the proposed activity 			
	 Method of assessment 	Competency in this unit must be assessed through: 3.1 Demonstration/Observation with oral questioning 3.2 Written Test			
	4 Context for assessment	4.1 Competency may be assessed in actual workplace or at the designated TESDA Accredited Assessment Center.			
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UNIT OF COMPETENCY: CONDUCT TRIAL AND COMMISSIONING

UNIT CODE : MTMXXXXXX

UNIT DESCRIPTOR

: This unit covers the knowledge, skills and attitudes required to perform trial and commissioning for the navigational equipment and propulsion for boat

	PERFORMANCE CRITERIA			
	Italicized terms are	REQUIRED	REQUIRED	
ELEMENTS	ELEMENTS elaborated in the Range of		SKILLS	
	Variables			
1. Plan and prepare for work	 1.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 1.2 Work instruction is secured and interpreted in line with job requirements 1.3 Work plan is produced in accordance with work instruction 1.4 Safety and quality 	 1.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 1.2 Materials, tools and equipment identifications and classifications Manufacturer's product specifications and 	 1.1Communication skills 1.2 Estimating of materials and tools 1.3 Handling of materials 	
	 requirements are identified in line with Occupational Safety and Health Standards (OSHS) and company standard operating procedures 1.5 Required output is completed as specified by the immediate supervisor based on work schedule 	 specifications and instructions 1.3 Pattern development 1.4 Adherence to work requirements 1.5 DOH & IATF Guidelines in social distancing (IATF Res No.38) 1.6 Gender Equality as per Phil Constitution 1987 Sec 14, Art 2 		
2 Test Navigational Equipment	 2.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 2.2 Area is checked for cabling of wires in line with job requirements. 2.3 Navigational equipment 	 2.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction Industry 2.2 Applied Mathematics 2.3 Green Building 	 2.1Communication skills 2.2 Applying mensuration 2.3 Applying productive methods and techniques in lay-out of mold area 2.4 Implementing 	

		PERFORMANCE CRITERIA			
ELEMENTS		<i>Italicized terms</i> are elaborated in the Range of	REQUIRED KNOWLEDGE	REQUIRED SKILLS	
		Variables			
		 are laid out with work instruction. 2.4 Work area is cleaned according to safety and environmental regulations (e.g. PD 1152 Section 6, 8 & 42) 2.5 Navigational Equipment is tested as per Maker's Manual 2.6 Required output is completed as specified by the immediate supervisor based on work schedule. 	Concept relative to Construction (3R, 5S) 2.4 Trial sequence and instructions are as planned. 2.5 Check of navigational equipment as per manufacturer's standard. 2.6 Test to be done as per instruction manual.	3R and 5S	
3	Check Engine	 3.1 Personal protective equipment (PPE) is used in accordance with Rule 1080 of Occupational Safety and Health Standards 3.2 Installed engine is checked and tested in 	3.1 DOLE Department Order No. 13 series 1998 Guidelines Governing Occupational Safety and Health in the Construction	 3.1Communication skills 3.2 Applying mensuration 3.3 Applying productive methods and techniques in 	
		line with manufacturer's specification and parameters 3.3 Inter-connection of hull and engine bed is checked as per manufacturer's specification	3.2 Applied Mathematics 3.3 Green Building Concept relative to Construction (3R, 5S) 3.4Work drawing and	area 3.4 Implementing 3R and 5S	
		 3.4 Work area is cleaned according to safety and environmental regulations (e.g. 1152 Section 6, 8 & 42) 3.5 Required output is completed as specified by the immediate supervisor based on work schedule. 	 a) a constructions are as planned. b) a construction of engine as per manufacturer's standard. c) a construction as per instruction manual. 		

VARIABLE	RANGE			
1. Personal	May include:			
Protective	1.1 Hard hat			
Equipment (PPE)	1.2 Safety shoes/ rubber boots			
	1.3 Proper uniform/clothing			
	1.4 Gloves (cotton)			
	1.5 Dust mask			
	1.6 Safety goggles			
2. Job requirements	May include:			
	2.1 Approved working drawings			
	2.2 Work instructions			
	2.3 Specifications			
	2.4 Setting out procedures			
	2.5 Application procedures			
	2.6 Workplace operations and procedures			
3. Work plan	May include:			
	3.1 Work instructions			
	3.2 Specifications			
	3.3 Work lay-out (work sequence lay-out and materials			
	Mov include:			
4. Quality	May Include.			
requirements	4.1 Quality of malenais			
	4.2 Quality of mold surface			
5 Occupational	4.5 Quality of specified finish (pattern, color, texture)			
Safoty and	5 1 Protective elething and equipment			
Health Standards	5.21 leg of tools			
	5.2 Use of tools 5.3 Handling of materials			
	5 / Hazardous materials			
	5.5Working platforms			
 4. Quality requirements 5. Occupational Safety and Health Standards 	 3.3 Work lay-out (work sequence lay-out and materials location lay-out) May include: 4.1 Quality of materials 4.2 Quality of mold surface 4.3 Quality of specified finish (pattern, color, texture) May include: 5.1 Protective clothing and equipment 5.2 Use of tools 5.3 Handling of materials 5.4 Hazardous materials 5.5 Working platforms 			

1.	Critical aspects of evidence	 Assessment requires evidence that the candidate: 1.1 Tested engine and navigational equipment as per maker's manual 1.2 Checked and tested installed engine in line with manufacturer's specification and parameters 1.3 Checked Inter-connection of hull and engine bed as per manufacturer's specification 1.2Observed safety measures applicable to worksite operation 1.4 Communicated effectively with others to ensure effective work operation 1.4 Complied with attitudinal work requirements
2	Resource implications	 The following resources should be provided 2.1 Tools, equipment and facilities appropriate to the process or activity 2.2 Materials relevant to the proposed activity
3.	Method of assessment	Competency in this unit must be assessed through: 3.1 Demonstration/Observation with oral questioning 3.2 Written Test
4	Context for assessment	4.1 Competency may be assessed in actual workplace or at the designated TESDA Accredited Assessment Center.

SECTION 3. TRAINEE ENTRY REQUIREMENTS AND TRAINER'S QUALIFICATION AND LIST OF TOOLS, MATERIALS AND EQUIPMENT

3.1 TRAINEE ENTRY REQUIREMENTS

Trainees or students who wish to enter this training should possess the following requirements:

- Must possess good communication skills
- Can perform basic mathematical computations
- Can understand basic English in interpreting procedures in every equipment Manual

3.2 TRAINERS' QUALIFICATION

- Must be a holder of Trainer's Methodology Certificate (TMC) OR must have Trainer's Certificate OR must be a practicing trainer for one (1) year within the last two (2) years
- Must have at least (1) year industry experience on boat building within the last two (2) years

3.3 LIST OF TOOLS, MATERIALS AND EQUIPMENT

Recommended list of tools, equipment, and materials for the training of 25 trainees for BOAT BUILDING (Composite Materials) Level II are as follows.

Up-to-date tools, materials, and equipment of equivalent functions can be used as alternatives. This also applies in consideration of community practices and their availability in the local market.

Qty.	Tools	Qty.	Equipment	Qty.	Materials
2 pcs.	Measuring cup	2 units	Chain Block	30 liters	Resin
			(2 tons)		
12 pcs.	Straight edge	4 units	Sling	1 roll	Fiber mat
					300
30 pcs.	C-clamps	2 units	Paint	1 liter	Hardener
			Sprayer		Fiber mat
					450
25 pcs.	Paint rollers	2 units	Air	1 pc.	Plywood
			Compressor		3/4
25 pcs.	Paint brush	2 units	Buffer	1 liter	Adhesive
2 pcs.	Pail (1 gal.)	5 units	Sander	2 kgs.	Nails

4 pcs.	Cutting tools (scissor)	5 units	Hand drill	1 kg.	Screws
4 pcs.	Adjustable wrench	1 unit	Chain Block (5 Tons)	10 pcs.	Sand paper 300
10 pcs.	Screw driver (Flat)	1 unit	Blower	8 pcs.	Sanding Disc
10 pcs.	Screw driver (Star)	1 unit	Welding Machine	1 kg.	Rags
8 pcs.	Carpenter hammer	1 unit	Oxy acetylene cutting outfit	1 liter	Paint
4 sets	Drill bit	5 units	Jigsaw	2 gallons	Paint thinner
5 pcs.	Rubber mallet	1 set	A-Frame	2 rolls	Electrical tape
8 pcs.	Chisel			10 meters	Electrical wire
10 pcs.	Wooden/plastic Wedge 4"			10 meters	Insulator
4 pcs.	Multi-tester			8 pcs.	Cutting Disc
4 pcs.	Cutter			1 liter	Polish
4 pcs.	Pliers			1 roll	Woven roving 600
4 pcs.	Wrench			6 liters	Gel coat
8 pcs.	Tape measure			500 grams	Wax
5 pcs.	Sanding tools			10 pcs.	Sand paper 100

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